

# INSTALLATION MANUAL

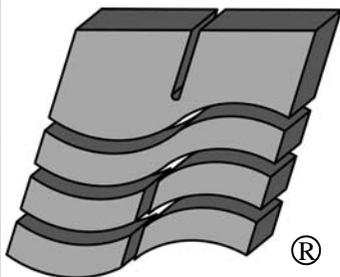
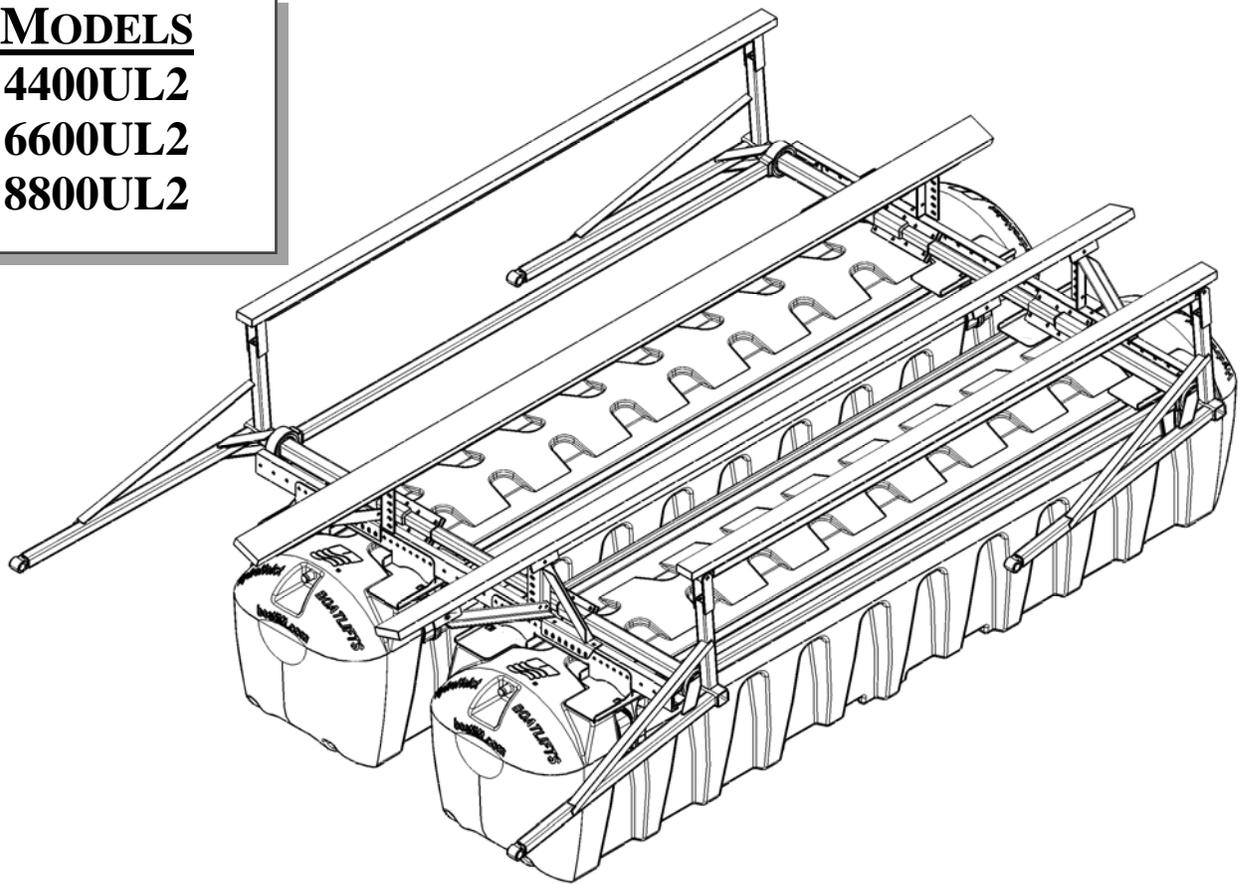
## *UltraLift UL2*

### MODELS

4400UL2

6600UL2

8800UL2



***HydroHoist® Boat Lifts***

*HydroHoist International, Inc.*

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TO ENSURE CONSUMER SAFETY, HYDROHOIST MARINE GROUP HAS INSTALLED IN THE CONTROL UNIT'S ELECTRICAL SYSTEM AN AC GROUND FAULT CIRCUIT INTERRUPTER (GFCI) DEVICE WHICH IS TO BE USED IN SERIES WITH THE USER'S PRIMARY AC POWER SOURCE. THE GFCI IS AN INTEGRAL PART OF THE HYDROHOIST BOAT LIFT AND IS DESIGNED TO OFFER A LIMITED MEASURE OF PROTECTION TO THE USER AGAINST HAZARDOUS ELECTRICAL CONDITIONS OR SHOCKS SHOULD THEY OCCUR.

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**IF USER DISABLES THE CONTROL UNIT'S GROUND FAULT CIRCUIT INTERRUPTER (GFCI) DEVICE, HE IS IN DIRECT CONFLICT WITH THE RECOMMENDATIONS OF THE UNITED STATES GOVERNMENT CONSUMER PRODUCTS SAFETY COMMISSION. DISABLING THE GFCI COULD RESULT IN SEVERE ELECTRICAL SHOCK OR DEATH.**

**BEFORE CONNECTING AC POWER TO THE CONTROL UNIT, BE CERTAIN THAT THE PRIMARY AC POWER SUPPLY MEETS ALL APPLICABLE ELECTRICAL CODES.**

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# Getting Started

## Assembly Platform

Assembly should be done on a flat, level surface.

A flat-bed trailer is preferred, but a boat trailer with planks across the frame will work, provided that the assembly surface is flat and level

## Tools

A list of tools needed for hoist assembly is given below. In addition to these, tools for boat dock preparation, dock bumper removal, etc. may also be required.

- ◆ 1/2" Drive Ratchet (minimum 9 inch handle length for leverage)
- ◆ Electric Drill
- ◆ 3/4" Deep Well Socket
- ◆ 9/16" Deep Well Socket
- ◆ (2) 15/16" Open-end or Combination Wrenches
- ◆ 3/4" Open-end or Combination Wrenches
- ◆ 9/16 Open-ended or Combination Wrenches
- ◆ (2) Come-A-Longs
- ◆ 5/16" Nut Runner or medium blade Slotted Screwdriver
- ◆ Medium Phillips Screwdriver
- ◆ Drift Pin or other hole aligning tool
- ◆ Large Hammer (3 or 4 lb. shop hammer is best)
- ◆ Knife or tool for cutting 1" rubber hose
- ◆ Measuring Tape
- ◆ 3/4" Ratcheting Open-end Wrench

## Symbols & Conventions

All references to the LEFT or RIGHT are considered to be facing forward, as if driving a boat into the slip. Left is Port side, Right is Starboard side.

Parts are occasionally described as LEFT or RIGHT to identify their opposing construction, not location on the hoist.

All numbers in brackets [ ] after part names refer to the item numbers on the assembly illustrations within the manual.

# Site Preparation

<b>Verify</b>	The Boat Stall or Mooring Location. ♦ If the hoist is being installed in a commercial marina or multi-slip boat dock, confirm the correct mooring location for hoist and boat.
	The boat specifications. ♦ Make _____ ♦ Model _____ ♦ Length _____ ♦ Beam _____ ♦ Dry Weight of boat _____ lbs. ♦ Fuel: _____ gal. @ 6.6 lbs./gal. = _____ lbs. ♦ Water: _____ gal. @ 7.5 lbs./gal. = _____ lbs. ♦ Gear estimated @ 8% of boat's dry weight _____ lbs. ♦ Other equipment or weight _____ lbs. ♦ TOTAL LIFTING WEIGHT _____ LBS.

<b>Inspect</b>	The boat slip, dock or seawall to which the hoist will be installed.
	♦ The structure should be of good, sturdy construction capable of maintaining a secure mooring for the hoist.
	♦ The Dock Brackets, which will be mounted on the dock to provide hoist mooring, have a minimum gripping distance of 4 inches and a maximum gripping distance of 19 inches. Confirm that there is sufficient dock structure for the Dock Brackets.
	♦ The UltraLift2 requires a minimum water depth of <b>32" + hull draft for the UL2 4400 and a minimum of 38" + hull draft for the UL2 6600/8800 (see section 9 for details on shallow water depth)</b> . Confirm that there is sufficient water depth at all times of the year.
	♦ Check for underwater obstructions, such as structural braces, cables, rocks, or sunken objects which will interfere with the hoist's operation.
	♦ Check for overhead obstructions and confirm that sufficient clearance exists for the lifting of the boat. Boats vertical rise will be 24"(44) - 36"(66/88)
	♦ Confirm that electrical supply is available and sufficient for hoist operation. The control unit requires 115V and 11 amps.
	♦ Confirm that sufficient dock space is available for mooring the hoist and boat.
♦ <b>CONFIRM THE BOAT HULL CONFIGURATION - Boats with a stepped hull design, or with through-the-hull apparatus, may require special positioning or alteration to the Hull Support Pads. Contact HydroHoist Engineering Department if proper hull support is in question.</b>	

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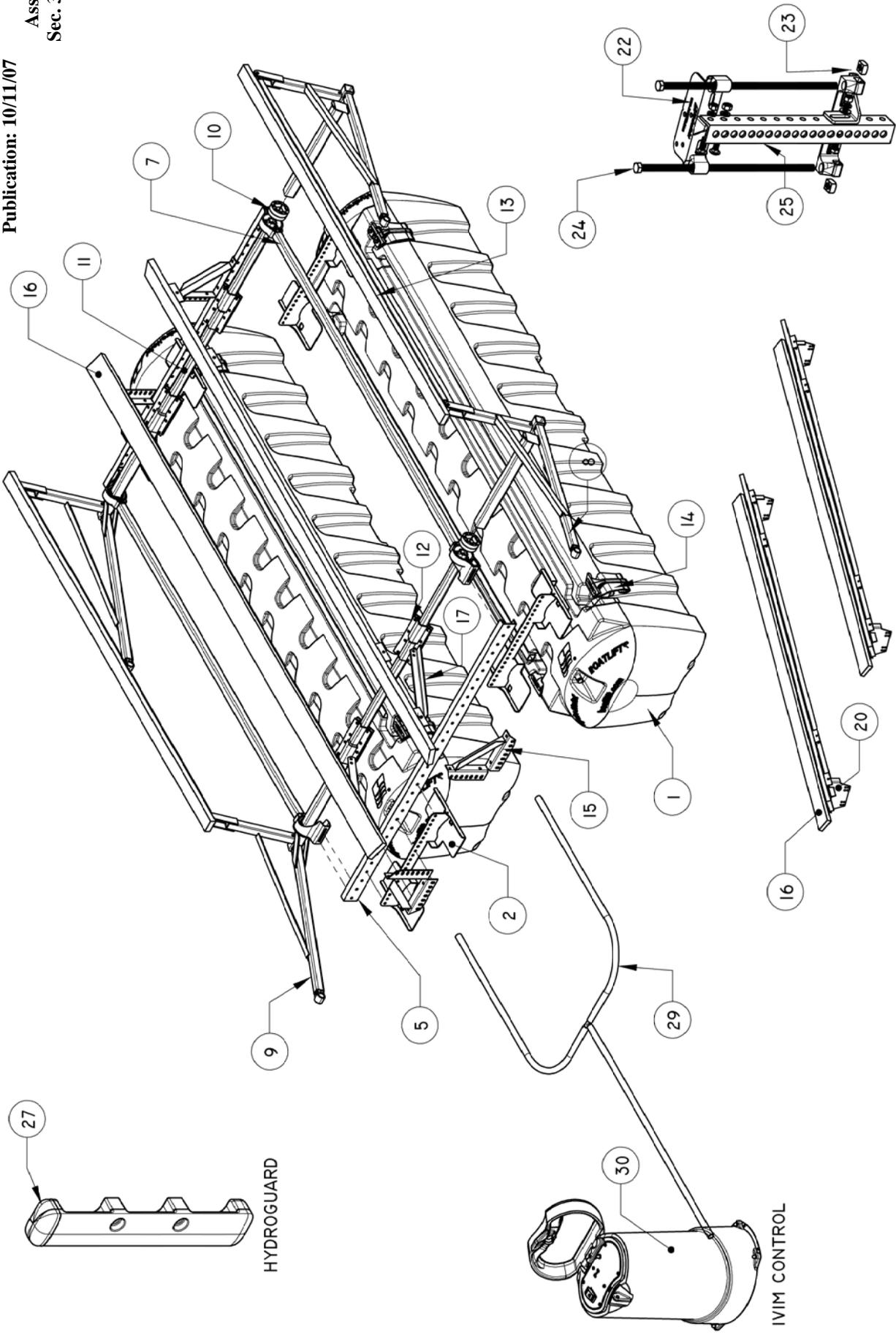
# Assembly Instructions

**Description** The assembly instructions presented within this section represent the steps for assembling the UltraLift2 4400, 6600 & 8800 HydroHoist Boat Lift. It is recommended that before assembling the components, you read and understand each procedural step to become familiar with how all parts are assembled.

**Tightening of Fasteners** In the assembly procedures, DO NOT TIGHTEN fasteners until directed to do so. Insert bolts with appropriate washers, lock washers and nuts, but, unless otherwise instructed, leave the fasteners loose to allow movement of the parts for adjustment during assembly. Tighten all bolts at finish of assembly - proper torque specifications for bolts are listed below:

BOLT SIZE	FOOT POUNDS OF TORQUE
1/4-20	5 FT. LBS.
5/16-18	11 FT. LBS.
3/8-16	18 FT. LBS.
7/16-14	28 FT. LBS.
1/2-13	39 FT. LBS.
9/16-12	51 FT. LBS.
5/8-11	83 FT. LBS.

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HYDROGUARD

IVIM CONTROL

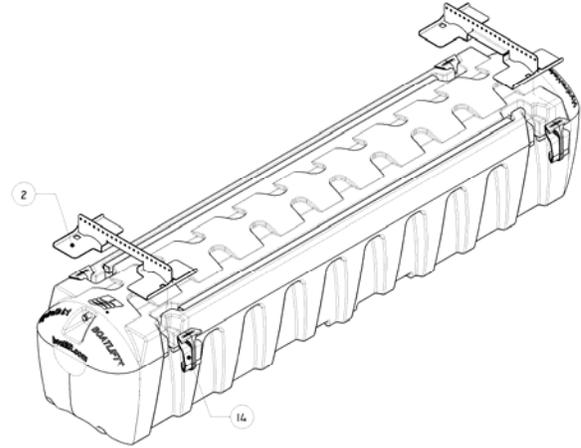
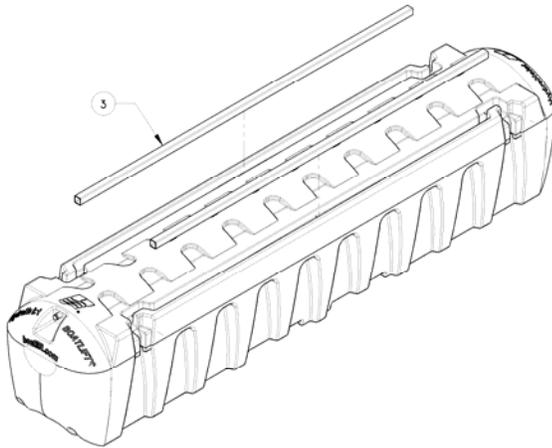
VS PONTOON PAD ASSY

HD DOCK BRACKET

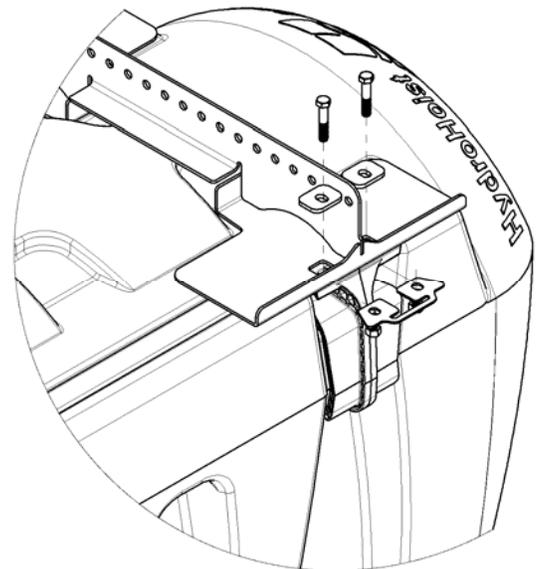
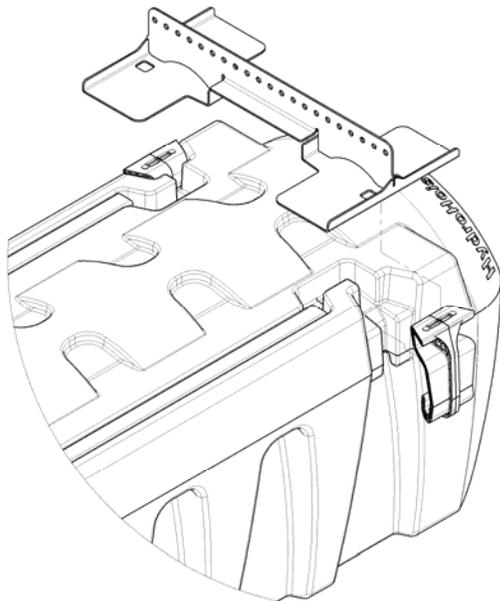
**Tank Bracket Assembly**

*Fig. B*

Step	Procedure
1.1 <i>Fig B</i>	Place the tube brackets [3] in the longitudinal channels which span the top of the tanks.

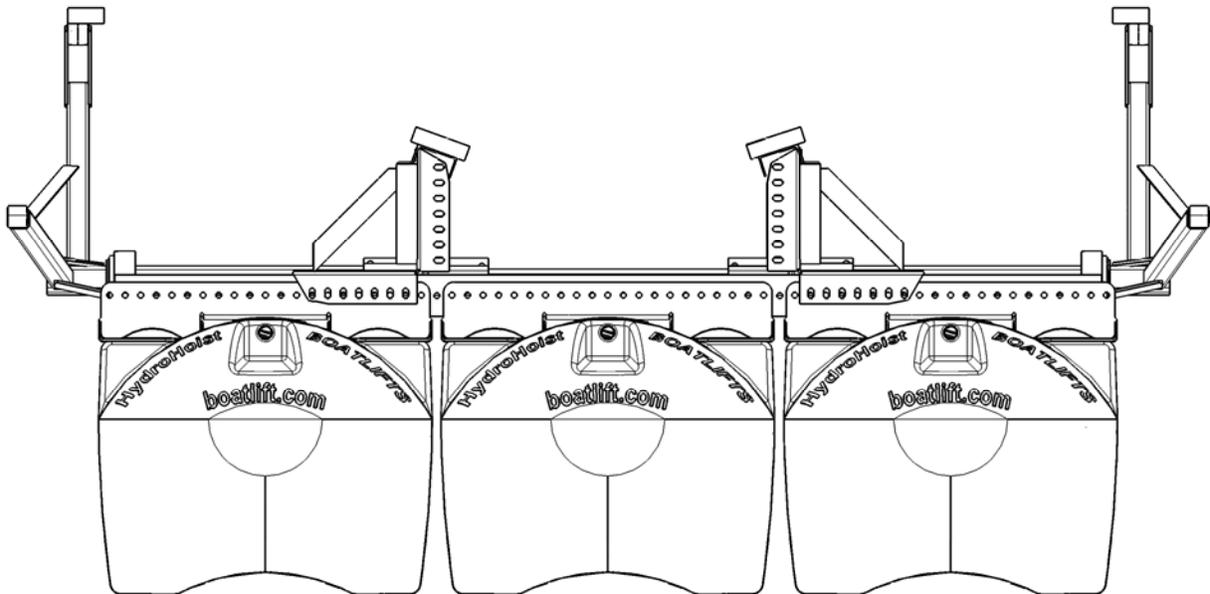


Step	Procedure
1.2 <i>Fig C</i>	Snap the UL2 side brackets [14] into place, followed by placing the Single Piece Bracket [2] on top of the side bracket and attaching with fasteners. Leave fasteners loose until the side stiffeners[7] are installed. Fasteners per Single Piece/plastic bracket: (2ea.) 1/2" X 2" Hex Head bolts, Single Piece Bracket washers , nuts, and lock washers. (1ea.) UL2 side bracket plate.



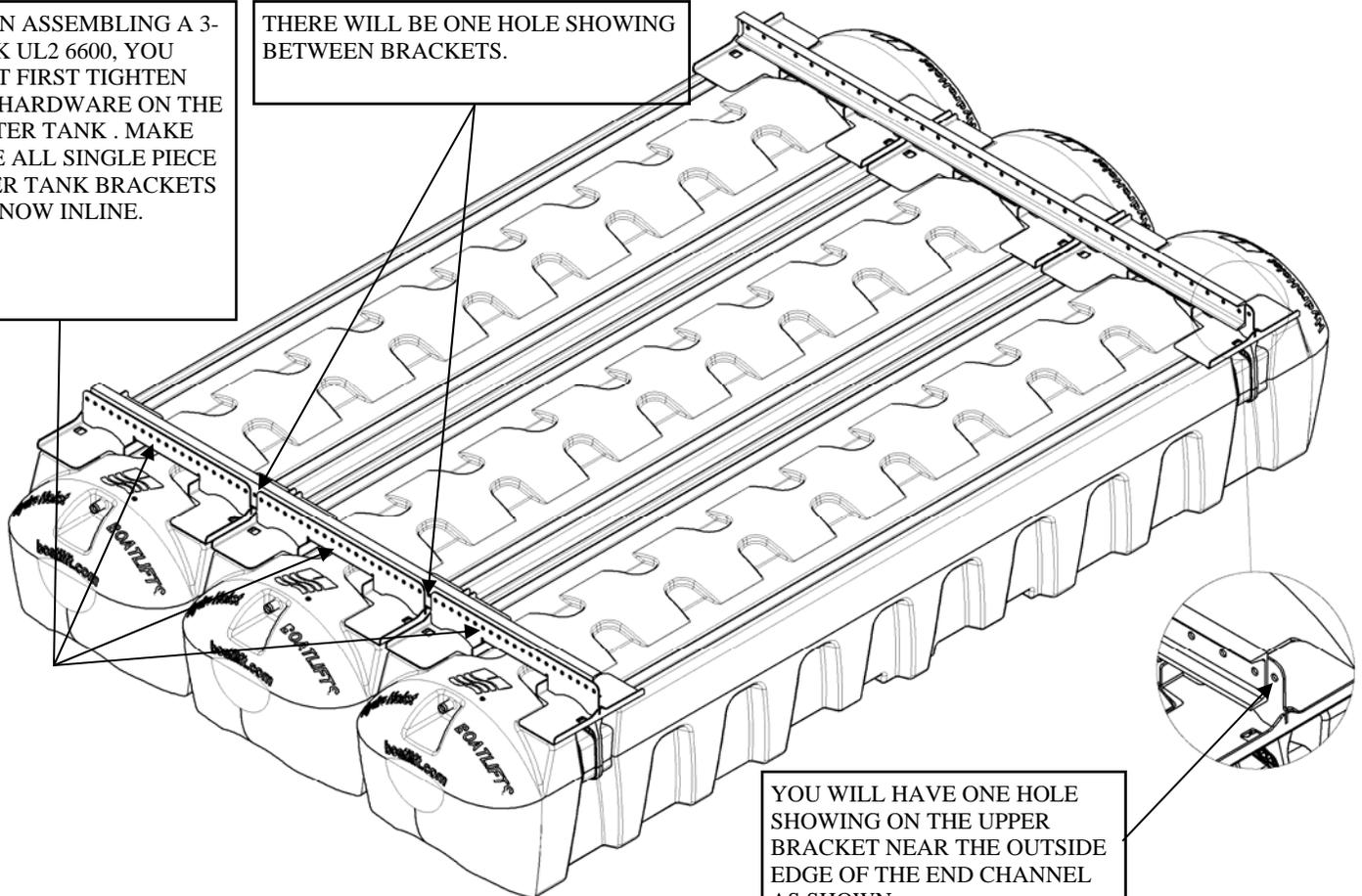
### 6600 UL2 3 TANK

(SHOWN IN 10' WIDE CONFIGURATION)



WHEN ASSEMBLING A 3-TANK UL2 6600, YOU MUST FIRST TIGHTEN ALL HARDWARE ON THE CENTER TANK. MAKE SURE ALL SINGLE PIECE UPPER TANK BRACKETS ARE NOW IN LINE.

THERE WILL BE ONE HOLE SHOWING BETWEEN BRACKETS.

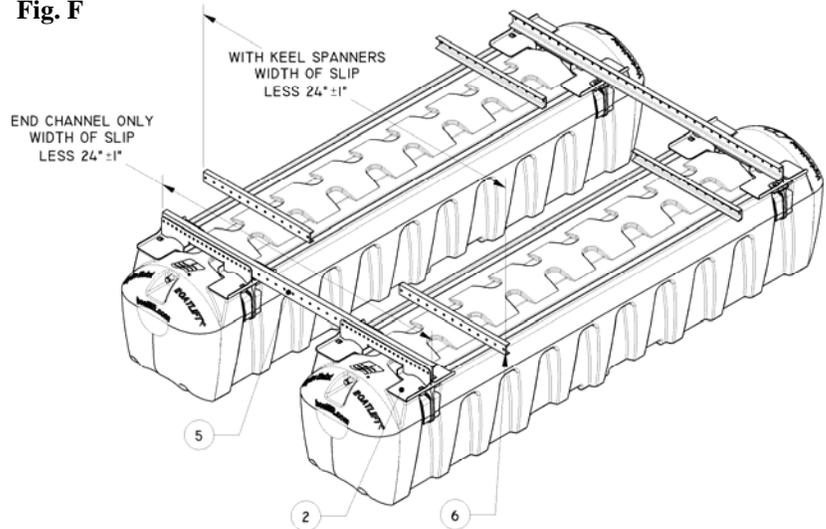


YOU WILL HAVE ONE HOLE SHOWING ON THE UPPER BRACKET NEAR THE OUTSIDE EDGE OF THE END CHANNEL AS SHOWN.

**End Channel  
 Keel Spanner  
 Assembly**  
*Fig. F*

Step	Procedure
2.1	Attach End Channels [5] to Tank Brackets [2] with the End Channel Flanges facing to the center of lift as shown in Fig. F. Fasteners per Tank Bracket: (2 ea.) 1/2 x 1-1/2 bolt, nut & lockwasher. (see section 3 pg. 11 if using 5" channel) <b>Note: Tanks need to be further inward, leaving two channel holes open on each side, if installing with pitmans down.</b>
2.2	Install Keel Spanners [6] (see section 7 to determine if used) to Tank Brackets [2] with the Keel Spanner Channel Flanges facing to center of the lift as shown in Figs. F&G. Overall width of the Channel assembly should be 24 inches (+-1 inch) less than the width of the boat slip. Fasteners per Keel Spanner: (1 ea.) 1/2 x 1-1/2 bolt, nut & lockwasher with existing Tank Bracket to End Channel bolts.

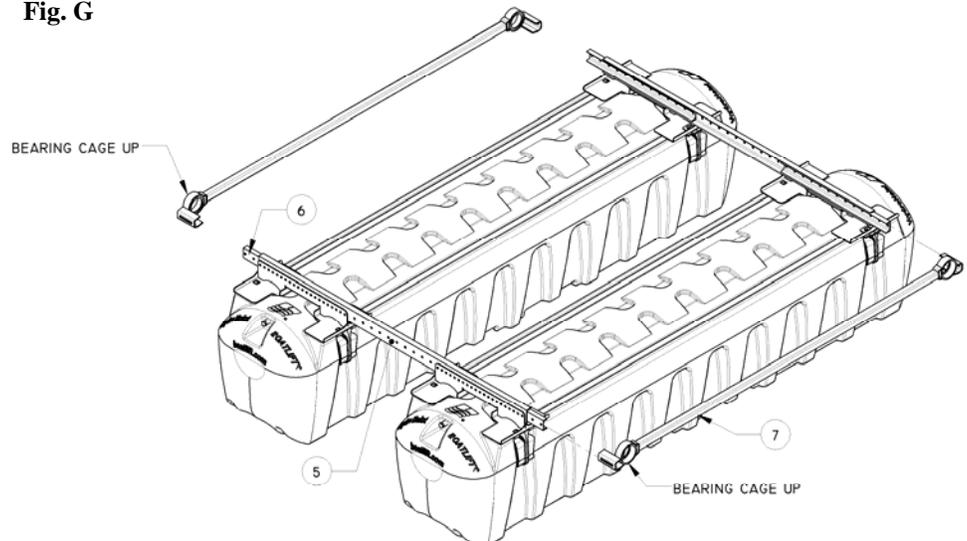
**Fig. F**



**Side Stiffener**  
*Fig. G*

Step	Procedure
3.1	Install Side Stiffeners [7] (with the bearing cage/ring up) to each side of the lift between the Front & Rear End channels [5] or Keel Spanners [6] if used. Measure the distance from outside edge to outside edge of Side Stiffeners at the front and rear to make sure both are the same width and 24" (+-1 inch) narrower than the slip width. Fasteners per Side Stiffener: (4ea.) 1/2" x 2" bolt, nut, flatwasher & lockwasher. <b>NOTE:</b> <ul style="list-style-type: none"> <li>Use flatwasher over slotted holes.</li> </ul>

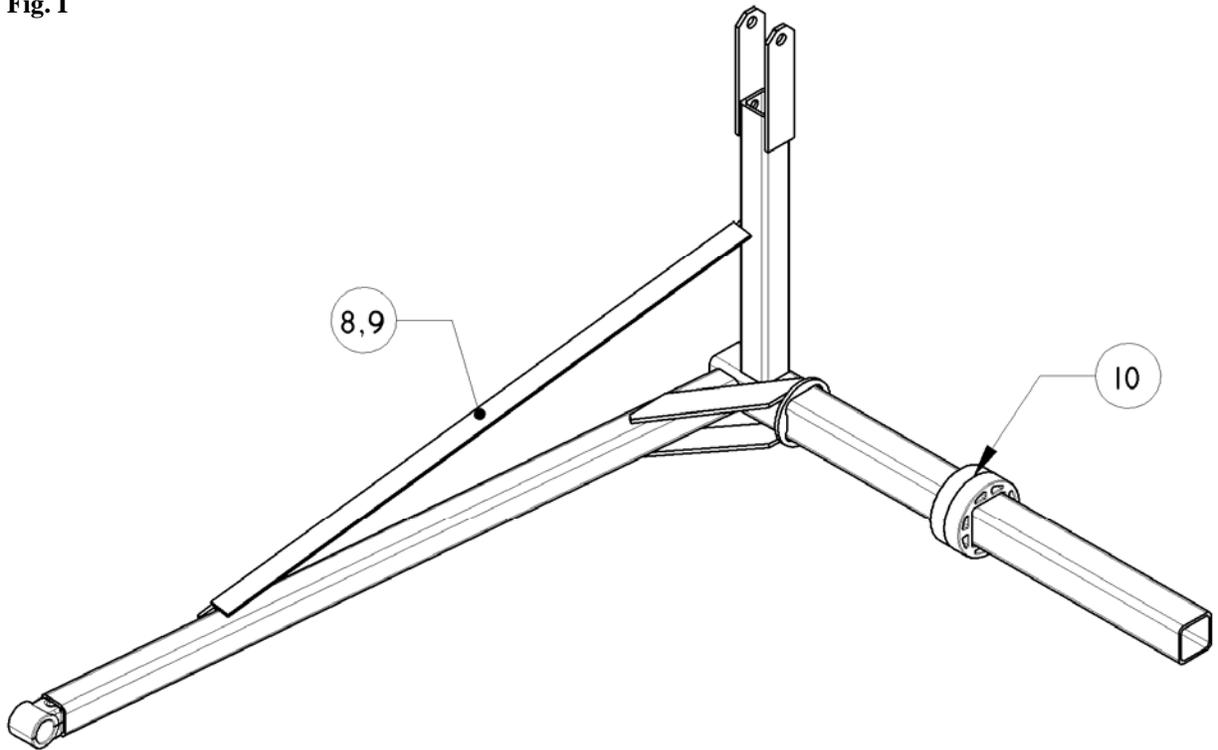
**Fig. G**



**Stabilizer Arm  
Assembly**  
*Fig. 1*

Step	Procedure
4.1	Install Square Hole Bushing [10] over Torsion Leg of Stabilizer Arm [8-9]. Slide Bushing fully against "clover washer" of Stabilizer Arm.

Fig. 1



**Stabilizer Arm  
 Assembly**  
 Figs. J-1 thru J-4

Step	Procedure
5.1	Insert each Stabilizer Arm [8-9] through the Bearing Cage (Ring) of the Side Stiffener [7]. <i>For part numbering and reference, the Stabilizer Arms [8-9] are identified as Right and Left. The Right Arm [9] is identified with a welded dot placed on the inside face of the corner brace. The Left Arm [8] has no welded dot. The Arms are universal and either right or left can be used on either side of the lift - see note below.</i>

**NOTE**

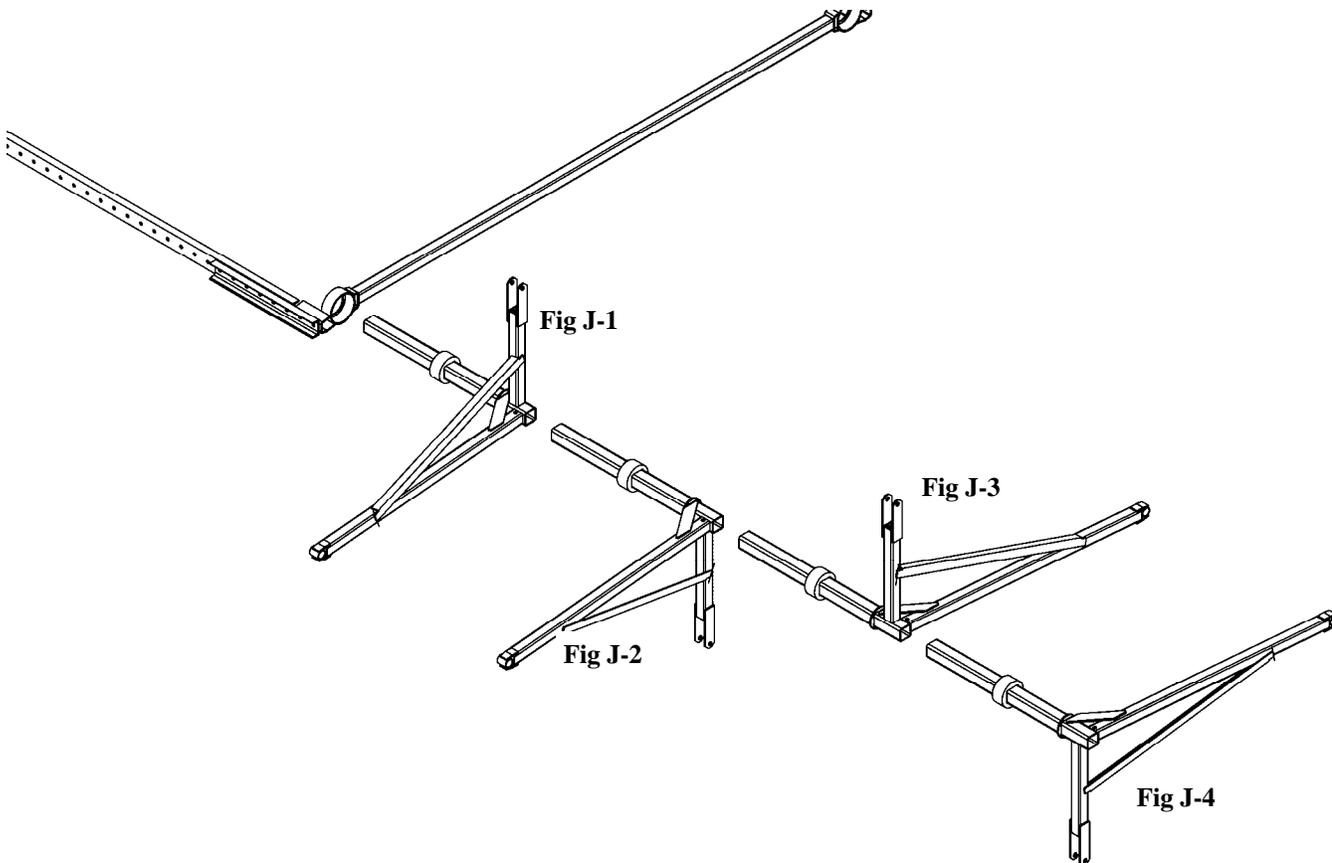
Stabilizer Arms [8-9] may be assembled in FOUR POSITIONS:

**Fig. J-1** Arms FORWARD, Pitmans BOATSIDE - *Most common installation.*

**Fig. J-2** Arms FORWARD, Pitmans TANKSIDE - *For installations where the boat beam is greater than the slip width less 24", or when decking or walkways are installed on hoist frame.*

**Fig. J-3** Arms AFTWARD, Pitmans BOATSIDE - *Lift will swing forward ( toward front of slip). For installations where slip length requires maximum inclusion of tanks inside slip, and to provide minimum distance between dock header and boat stern for stern loading boats - See Section 8 Supplement*

**Fig. J-4** Arms AFTWARD, Pitmans TANKSIDE - *Same as note #3 with the boat beam greater than the slip width less 24", or when decking or walkways are installed on lift frame -See Section 8 Supplement*



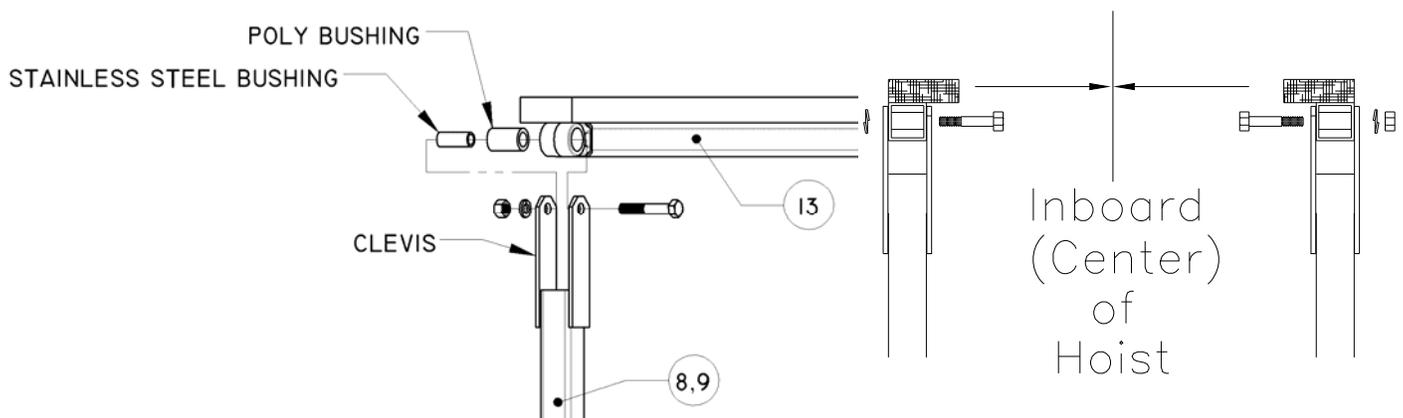
**Torsion Bars**  
 Fig. A.

Step	Procedure
6.1	Slide each Torsion Bar [11] inside the Torsion Leg of each Stabilizer Arm [8-9] at the front and rear of the hoist (see section 3 pg. 11 if using ext. torsion bars), making sure that it is an equal distance inside each Leg. <i>Tip: Mark the Center of the Torsion Bar (Example: 5' on a 10' Bar), mark the Center of the End Channel, then align the Center marks.</i> <b>Note:</b> External Torsion Bars (3 inch square tubing) install <i>over</i> the Torsion Leg.
6.2	Temporarily chain the Rear* Stabilizer Arms to a slightly raised position: <b>1.</b> Raise one Rear Stabilizer Arm to horizontal. <b>2.</b> Using a Chain from Parts Bag, form a loop around the Side Stiffener [7] and the end of the Stabilizer Arm. <b>3.</b> Fasten the loop by bolting the chain links together with a 3/8" x 2-1/4" bolt, <u>double-nuts and double flat washers</u> . <b>4.</b> Repeat on opposite side Rear Arm, making the two Arms parallel to each other. <i>This is a temporary attachment, used to assist in further assembly and to transport the lift to the boat dock - Although it is temporary, it must be secure enough to prevent the arms from lowering accidentally.</i>  *Chain Front Stabilizer Arms if installed AFTWARD.

**Pitman Assembly**  
 Fig. K.

Step	Procedure
7.1	<ul style="list-style-type: none"> <li>Follow this step, one end at a time for each Pitman.</li> <li>The Carpeted Board <b>OVERHANGS</b> steel on one side of the Pitman—<b>THIS OVERHANG SHOULD BE INSTALLED INBOARD (CENTER) OF THE LIFT.</b></li> </ul> <p>Insert Poly Bushing and Stainless Steel Bushing into Bushing Sleeve at end of Pitman [13]. Place Pitman [13], with Bushing inserted, into clevis of Stabilizer Arms [8-9] rotate Stabilizer Arm into position if necessary to mate parts. Connect assembly with bolt inserted from inboard side. Fasteners (Grade 8) per Pitman: (2) 5/8" x 3-1/2" bolt, lock nut &amp; lock washer. <b>Tighten NOW to 83 ft.-lbs. of torque.</b></p>

**Fig. K**



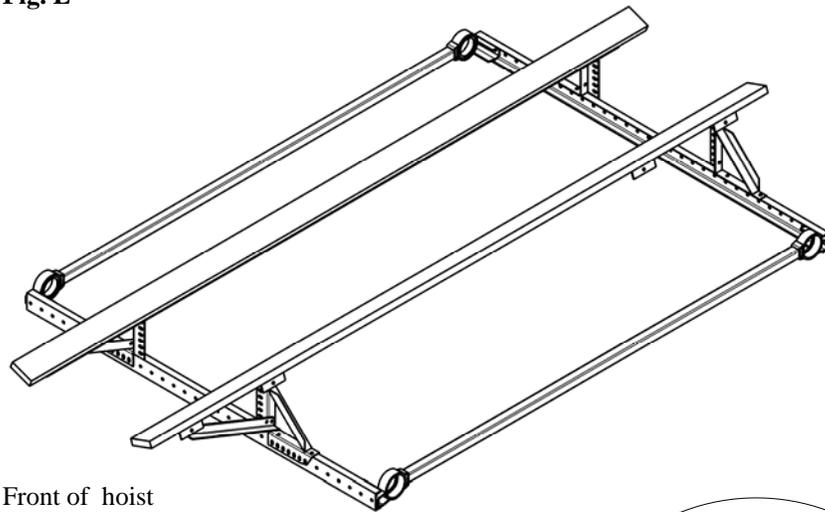
**Note...** The parts installed in the **next steps** may have to be moved to better fit the bottom of the boat after it has been lifted. Accurate measurements of the boat's hull before assembly and careful attention to these steps may prevent repositioning the parts over the water.

**Positioning...** If the boat hull is unable to be measured prior to hoist assembly, space the **rear** Hull Support Columns [14-15] 36" to 42" apart, and the **front** Column 3" narrower than the rear.

**Hull Support  
 Assembly**  
 Figs. L

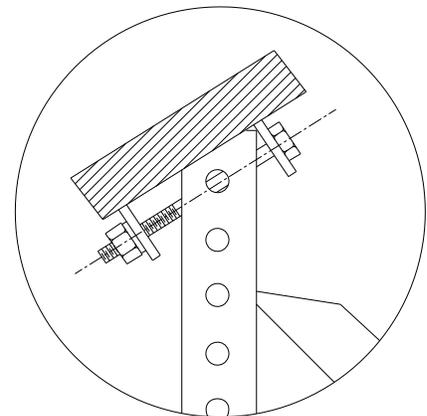
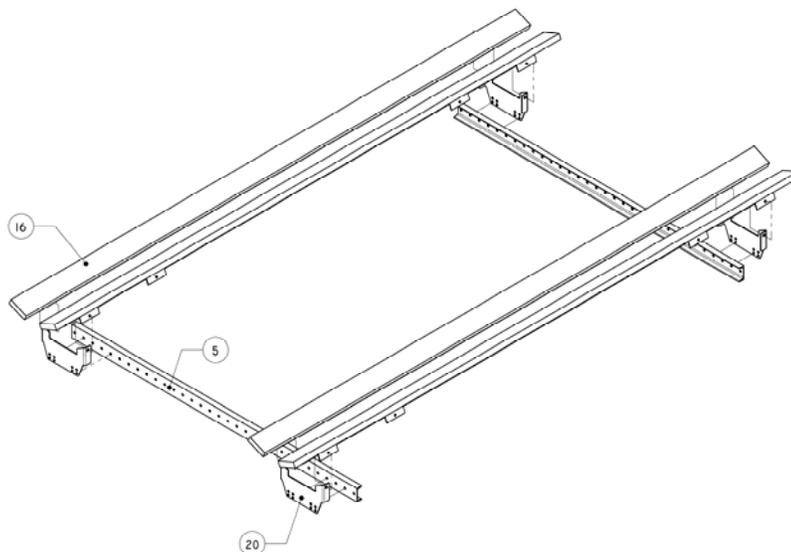
Step	Procedure
8.1	Attach two Hull Support Columns [15] to front End Channel [5] and two Hull Support Columns to the rear End Channel. Attach the columns with the flat side of the angles opposite each other, and the brace angle of the column <u>outboard</u> . Fasteners per Column: (2ea) 1/2" x 1-1/2" bolt, nut & lockwasher. <i>Note: 88UL2 uses special High Grade A325 Hull Support Bolts located in Parts Bag.</i>
8.2	Attach Hull Support Pads [16] to the tops of the front and rear Hull Support Columns [15]. The pad's long angle iron frame member should be <i>inboard</i> so that its weight keeps the pad tilted inboard, following the boat hull. Fasteners per Pad: (2ea) 1/2" x 5" bolt, nut & lockwasher. Pad extension typically to front of lift.
8.3	Install the Hull Support Pad Braces [17] between the Hull Support Pads [16] and the Hull Support Columns [15]. <i>The flat side of the braces face inboard.</i> Fasteners per Brace: (1ea) 1/2" x 1-1/2" bolt, nut & lockwasher at Column; (1ea) 1/2" x 5" bolt, nut & lockwasher at Hull Support Pad.
8.4	<b>Tighten</b> the 5" Hull Support Pad bolts only enough to flatten the lockwashers. <b>Do not tighten any other bolts at this time.</b>

**Fig. L**



Front of hoist

Optional VS Pontoon  
 Pad Assembly



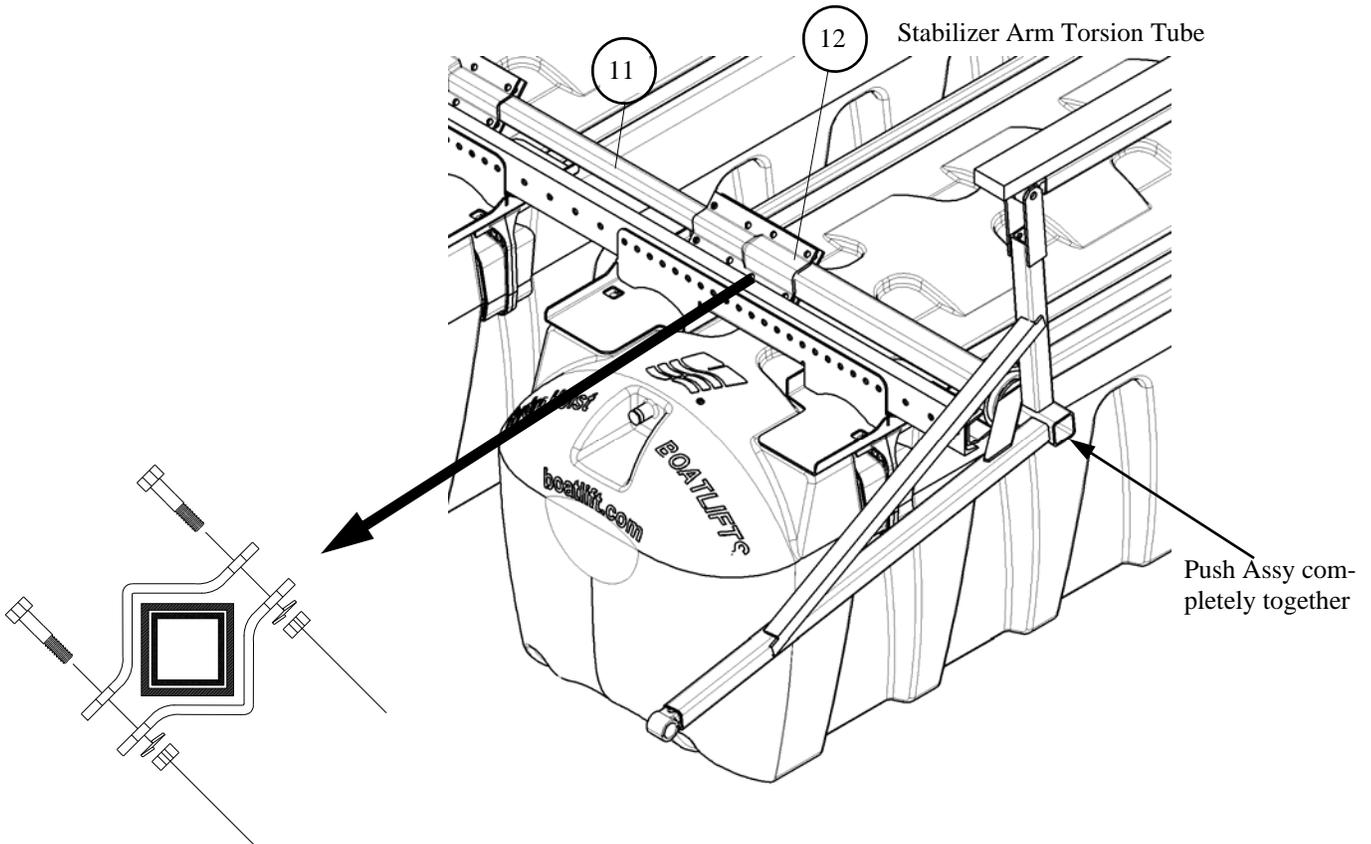
**Leveling the Hoist**

Step	Procedure
9.1	<b>THIS STEP IS VERY IMPORTANT</b> Stand at the rear of the hoist and sight across the <b>rear</b> End Channel to the <b>front</b> End Channel to make sure the <b>front and rear are parallel</b> and that there is no twist or warp in the hoist. If one corner appears to be low, place a block under that corner to level the lift. Repeat sighting, and continue adjusting until lift is level.
9.2	<b>With the lift level, tighten all remaining 1/2" bolts to 40 ft-lbs of torque, tighten all 5/8" bolts to 83 ft-lbs of torque.</b>

**Tightening All Fasteners**

**Torsion Bar Clamps**  
 Fig. M

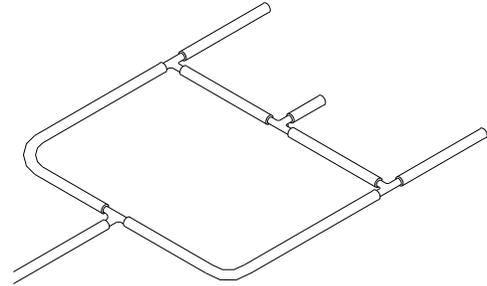
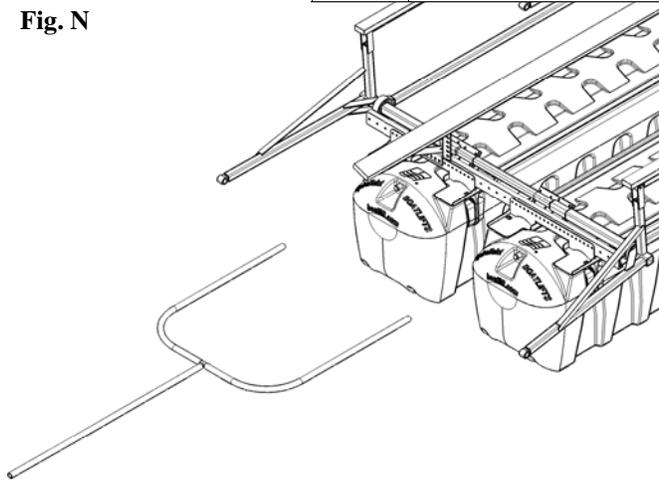
Step	Procedure
10.1	Push all four Stabilizer Arms [8-9] fully against the Side Stiffener [7] so that there is <b>no lateral clearance</b> between Side Stiffener, Square Hole Bushing, and Stabilizer Arm. <b>IMPORTANT, all four stabilizer arms must be parallel with each other to insure level operation.</b>
10.2	Assemble two halves of Torque Manager [12] at each end of each Stabilizer Arm Torsion Tube placing 1/2 of the Torque Manager over the Stabilizer Arm Torsion Tube and 1/2 over the Torsion Bar [11]. - see Fig. M. Fasteners per Torsion Bar (8 ea) 1/2" x 2" bolt, nut & lockwasher. <b>For Stern Loading see Section 8 Pg. 4 for Torque Manager Installation.</b>
10.3	With the Stabilizer Arms parallel to each other, <b>TIGHTEN THE TORQUE MANAGER BOLTS AS TIGHT AS POSSIBLE (APPROX. 40 FT.-LBS. TORQUE)</b>



**Hose Assembly**  
*Fig. N*

**Fig. N**

Step	Procedure
11.1	Attach Hoses to Tanks and to Control Unit [30] using Hose Clamps.



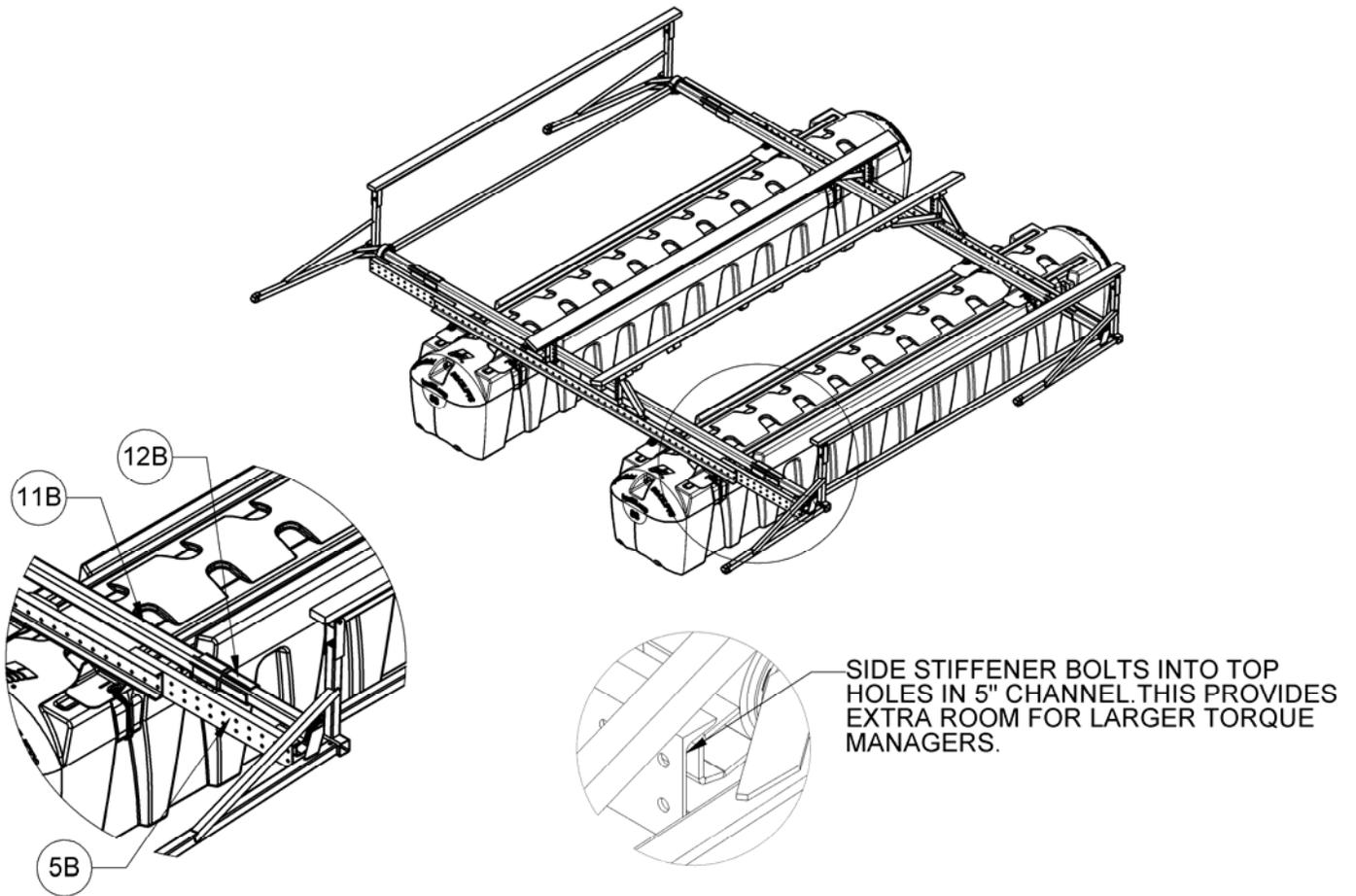
3 Tank Models

**Final Steps**

Step	Procedure
12.1	Using a Ratchet Puller ("Come-A-Long") connected near the ends of the front Stabilizer Arms [ 8-9], pull the front Stabilizer Arms inboard approximately three inches total. <i>Note: Attach the hooks of the Come-A-Long near the end of the Arm, but NOT through the mounting hole at the Arm's end. In assembling the hoist, the Arms are slightly WIDER than the Dock Bracket attachment points. The purpose of pulling the Arms inboard, is to allow the Arm ends to position between the Dock Bracket.</i>
12.2	Repeat Step 12.1 above with the rear Stabilizer Arms. <i>Note: The cable of the Come-A-Long should extend <u>under</u> the Side Stiffener.</i>
12.3	Secure the Control Unit [30] to the Hull Support Pads and make sure all Valves are closed in the Dry-Dock position.
12.4	Attach a towing line to the rear End Channel. Tank Plugs are recommended for all tows. (Tank Plug Part No. 2905406).
12.5	Slowly tow the hoist to its mooring location.

### 5" CHANNEL AND EXT. TORSION BARS

Step	Procedure
8.5	When building the 4400 or 6600 in a 18' slip or greater, or building an 8800 in a 16' slip or greater, 5" channel and external torsion bars should be used. The 5" channels [5B] are oriented away from each other. Bolting the Side Stiffener into the top holes on the 5" Channel [5B] allows for more room for the larger Torque Managers [12B] to clear the top of the tank. The assembly is the same as before but because all of the channel is 5", the Keel Spanners cannot be nested and the channel must be bolted back to back. The 7'2" piece of channel is for additional support in the middle.

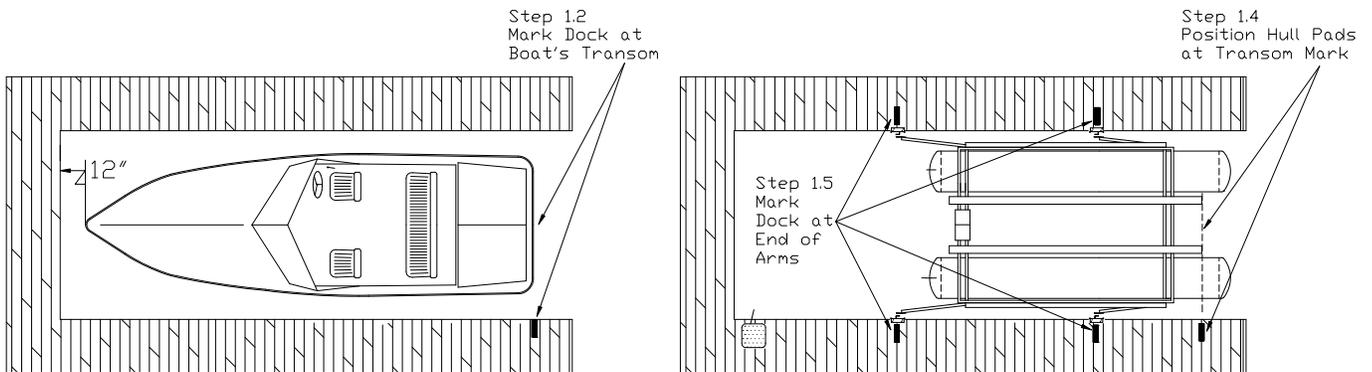


# Installation

## Selecting Position for Boat & Hoist (BOW FIRST LOADING) Fig. O

Step	Procedure
1.1	<b>BOW FIRST LOADING ONLY - For STERN LOADING instructions See Section 8 Supplement.</b> Pull the <b>boat</b> into the boat stall so that the bow can be easily reached from the front of the slip, and allow at least 12 inches of space at the dock level between the dock and the boat in the event the boat may need to be later moved in final positioning.
1.2	With the boat in the desired location, place a mark on the dock where the boat's transom is positioned. <b>Note: Do not include extensions to the hull such as swim platforms; the transom mark should reflect the location of the the end of the bottom of the hull.</b>
1.3	Remove the boat and pull the <b>hoist</b> into the berth.
1.4	Position the hoist along side the dock and align the <b>rear end</b> of the Hull Support Pads with the <b>transom mark</b> on the dock.
1.5	With the hoist held stationary at this position, place <b>marks</b> on the dock at the location of the <b>Stabilizer Arm attachment points</b> .

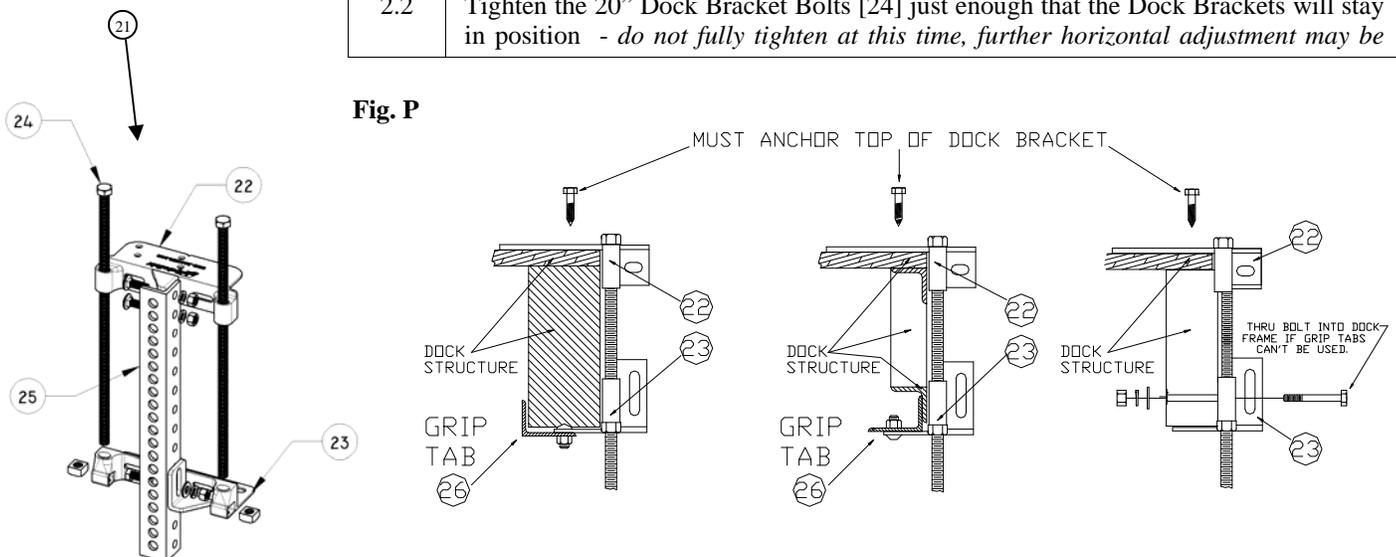
Fig. O



## Dock Bracket Attachment Fig. P

Step	Procedure
2.1	Attach Dock Brackets with the holes of the Vertical Angles [25] aligned with the marks on the dock. Note: Grip Tabs [26] must be installed to reduce inboard movement of the Lower Dock Bracket Angle [23]. If Grip Tabs are not applicable, it will be necessary to (later) <b>through-bolt</b> the Dock Bracket to the dock structure to eliminate inboard movement. Fasteners: 2 Grip Tabs per Dock Bracket - 2 ea 1/2" x 1" Carriage Bolt & nut. Tighten to 40 ft. lbs. of torque.
2.2	Tighten the 20" Dock Bracket Bolts [24] just enough that the Dock Brackets will stay in position - <i>do not fully tighten at this time, further horizontal adjustment may be</i>

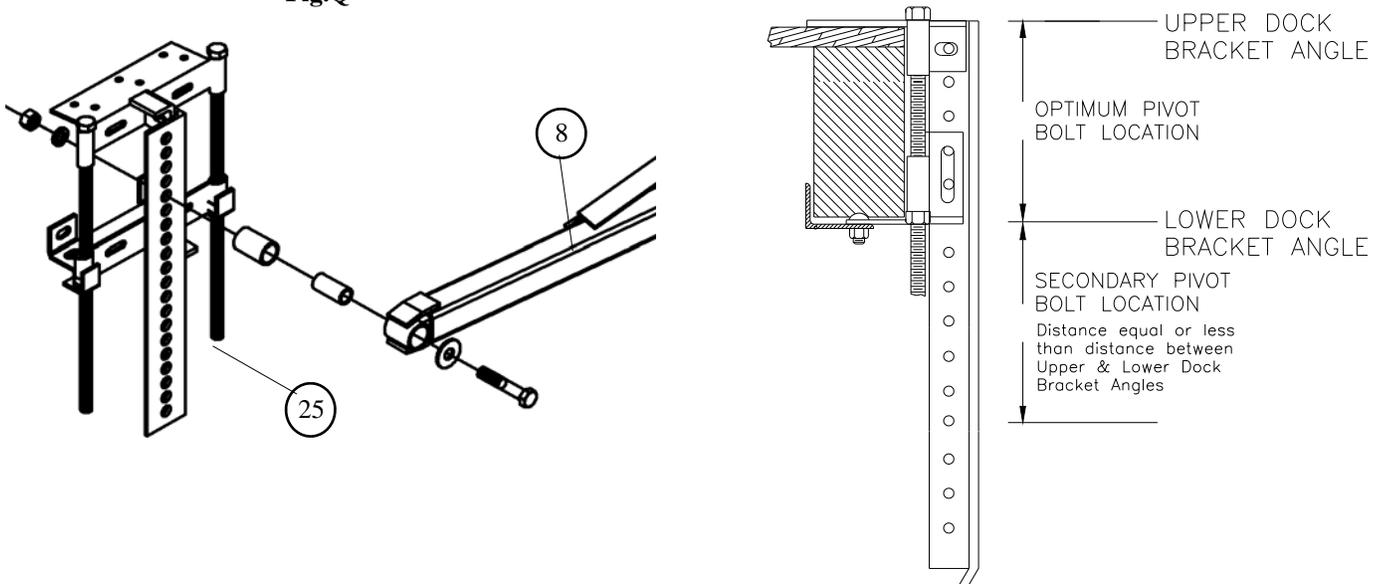
Fig. P



**Lift Attachment**  
*Fig. Q*

Step	Procedure
3.1	Float hoist into position with the arms lined up with the Dock Brackets.
3.2	Loosen <i>front</i> "come-a-long" <u>only enough</u> to allow the <i>front</i> Stabilizer Arms [8-9] to touch the Vertical Angles [25] of the Dock Brackets.
3.3	<b>SELECT PIVOT BOLT HEIGHT:</b> The optimum Pivot Bolt location is any point between the Upper and Lower Dock Bracket Angle. At no time should the Pivot Bolt be located below the Lower Dock Bracket Angle a distance <b>greater</b> than the distance between the Upper and Lower Dock Bracket Angles. <b>See Fig Q</b>
3.4	<b>FRONT ARMS ONLY -</b> Insert Urethane & Stainless Steel Pivot Bushings into the Pivot End of <b>one front</b> Stabilizer Arm [8-9]. Attach Stabilizer Arm to Vertical Angle [25] of Dock Bracket - <i>it may be necessary to push down or lift up on the Arm to access the selected pivot location..</i> Fasteners per Arm: (1 ea) Grade 8 - 5/8" x 3-1/2 bolt, flat washer, lock washer, & lock nut. <b>TIGHTEN AS TIGHT AS POSSIBLE (ABOUT 83 FT-LBS).</b>
3.5	<b>MEASURE THE DISTANCE FROM THE PIVOT BOLT TO THE WATER - THIS DISTANCE WILL BE REPEATED FOR THE OTHER THREE ARMS - ALL PIVOT BOLTS MUST BE AN EQUAL DISTANCE ABOVE THE WATER.</b>
3.6	Repeat Step 3.4 with opposite <i>front</i> Stabilizer Arm [8-9]. ( <b>Do Not</b> loosen or remove come-a-longs at this time). <b>TIGHTEN AS TIGHT AS POSSIBLE (ABOUT 83 FT-LBS).</b>
3.7	<b>REAR ARMS ONLY -</b> Insure hoist is square in the slip by measuring the distance between the right and left Stabilizer Arms [8-9] and the Vertical Angles [25] of their Dock Brackets. If the distances <u>are not equal</u> , correct by moving one of the <b>front</b> Dock Brackets forward or backward until the hoist is square in the slip.
3.8	Loosen <i>rear</i> "come-a-long" <u>only enough</u> to allow the <i>rear</i> Stabilizer Arms [8-9] to touch the Vertical Angles [25] of the Dock Brackets. Attach Arms [8-9] to Vertical Angles [25] as in Step 3.4. <b>TIGHTEN AS TIGHT AS POSSIBLE (ABOUT 83FT-LBS).</b> ( <b>Do Not</b> loosen or remove come-a-longs at this time). <b>NOTE-</b> <i>It may be necessary to stand on the rear of the hoist with the Control Unit Valve open (Launch) until hoist lowers enough to connect the rear Arms at the selected pivot locations....CAUTION -Maintain at least 4" of tank above the water, and be sure to close the Valve when position is achieved.</i>

Fig.Q



**Adjustments**

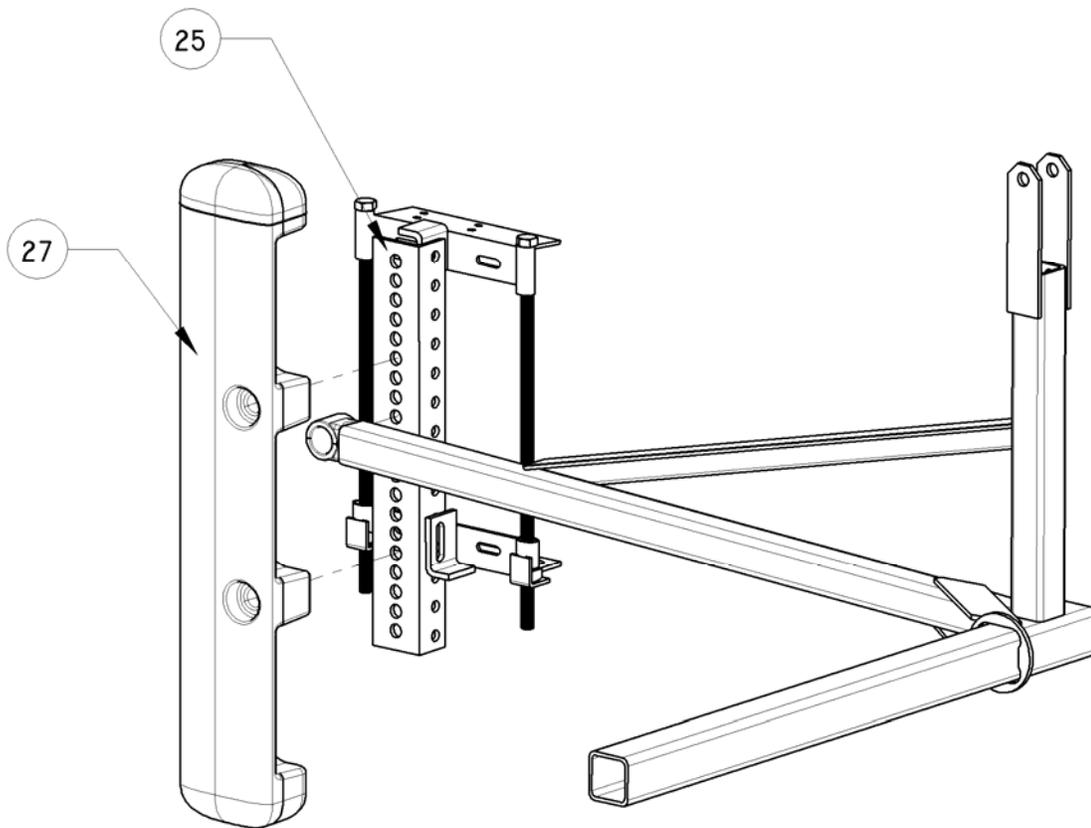
Step	Procedure
6.1	CHECK ALL DOCK BRACKET BOLTS FOR TIGHTNESS. CHECK ALL OTHER BOLTS FOR TIGHTNESS.
6.2	Attach the Control Unit to the dock in the desired location and connect the power cord to proper power source. Test the motor switch to ensure operation.
6.3	Remove Tank Plugs if used.
6.4	Lower the hoist according to the OPERATING INSTRUCTIONS (inside Control Unit). With the hoist submerged, check to see if the Catch Chains are tight - if not, shorten the Chains to the point that hoist is suspended by the chains.
6.5	Raise the hoist to the point the frame (front and rear End Channels and Side Stiffeners) are just above the water. The frame should be equal height (within 3 inches) above the water at all four corners - if not, measure from the Pivot Bolts to the waterline. <i>Note: If all Pivot Bolts are correct, and the hoist is still uneven, the hoist was assembled uneven. See Section 6 - Trouble Shooting</i>

**HydroGuards**

*Fig. S*

Step	Procedure
7.1	Attach HydroGuard[27] to the Dock Bracket Vertical Angle [25] in the 3rd hole above the arm bolt, or the 7th hole below the arm bolt, depending on arm location along vertical angle[25]. Fasteners per HydroGuard: (2 ea) 5/8" x 4" bolt, nut and lockwashers. Tighten to 20 ft. lbs.

**Fig. S**



### Anchoring Dock Brackets

Fig. P & Q

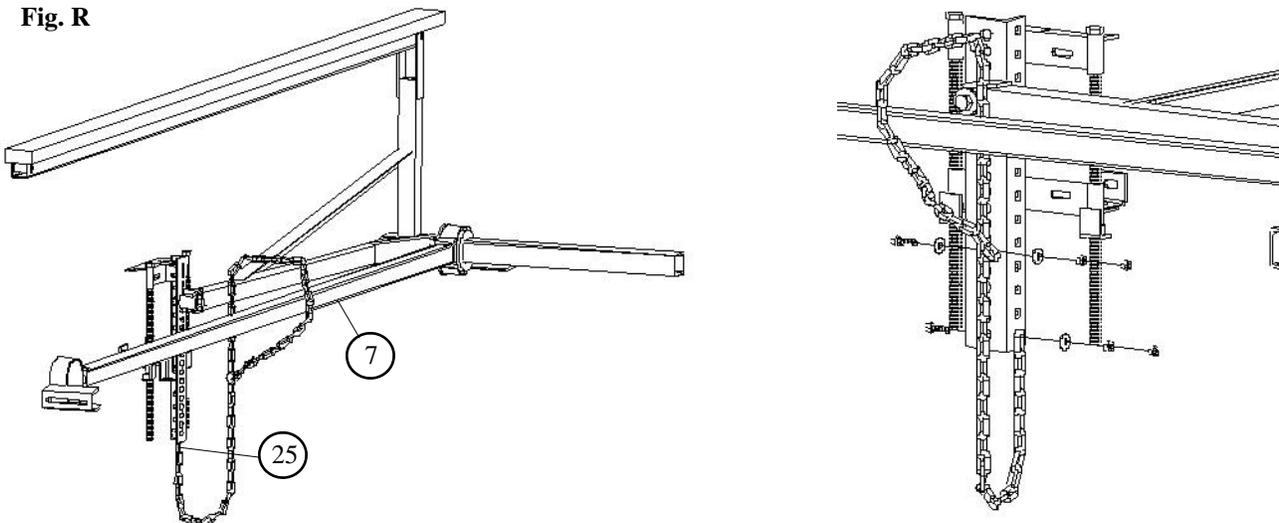
Step	Procedure
4.1	Make sure the Dock Brackets are fully against the dock structure, then <b>TIGHTEN</b> the 20" Dock Bracket Bolts [24] to about 35 ft-lbs of torque.
4.2	With the Come-a-longs still attached, <b>ANCHOR</b> the <i>top</i> Dock Bracket Angles [22] to the dock to prevent inboard movement. <b>See Fig. P.</b> Fasteners: Installer's option, depending on dock construction material.
4.3	Remove the Come-a-longs. As the Come-a-longs are released, the Arms must exert additional "out-pressure" against the Dock Brackets. <i>If there is no out-pressure, double check original slip measurements and hoist assembly width. Two inches of out-pressure may be gained by loosening the Torsion Bar Clamps and Side Stiffeners and forcing the Side Stiffeners outboard. If greater than two inches of adjustment is necessary, the hoist must be rebuilt by changing the End Channel and Keel Spanners.</i>
4.4	If Grip Tabs [26] were not used, <b>ANCHOR</b> the <i>bottom</i> Dock Bracket Angles [23] to the dock by thru-bolting the Angles to the dock. <b>See Fig. P.</b> Fasteners: Installer's option, depending on dock construction material.

### Catch Chains

Fig. R

Step	Procedure
5.1	Remove the 3/8" x 2-1/4" bolt, double nuts and double flat washers from the chains previously looped around the Side Stiffeners and Arms. Make a small but loose loop of chain around (each) Side Stiffener [7]. Fasteners per Chain: (1 ea) 3/8" x 2-1/4" bolts, double nuts, and double flat washers.
5.2	Attach other end of Chain to Vertical Angle [25] at a point <b>BELOW</b> the Pivot Bolt. Fasteners per Chain: (1 ea) 3/8" x 2-1/4" bolts, double nuts, and double flat washers. Tighten to 18 ft. lbs. torque. <b>IMPORTANT:</b> <ol style="list-style-type: none"> <li>Chain length must be <b>equal length</b> on each side of hoist - unequal length may cause hoist to lift high and launch low on one side.</li> <li>Length of Chain (attachment point) is determined by:           <ul style="list-style-type: none"> <li>The height of the attachment point above the water.</li> <li>The draft of the boat.</li> </ul> </li> <li>The Ideal length allows the hoist to lower just enough to allow the boat to easily pass over hoist when boat is loaded with crew and gear, and in rising and falling waves.</li> <li>The Chains must never be loose when the hoist is in the fully down position - this indicates that the hoist is too low and the Stabilizer Arms are binding against the Pitman's causing damage to parts.</li> </ol>

Fig. R



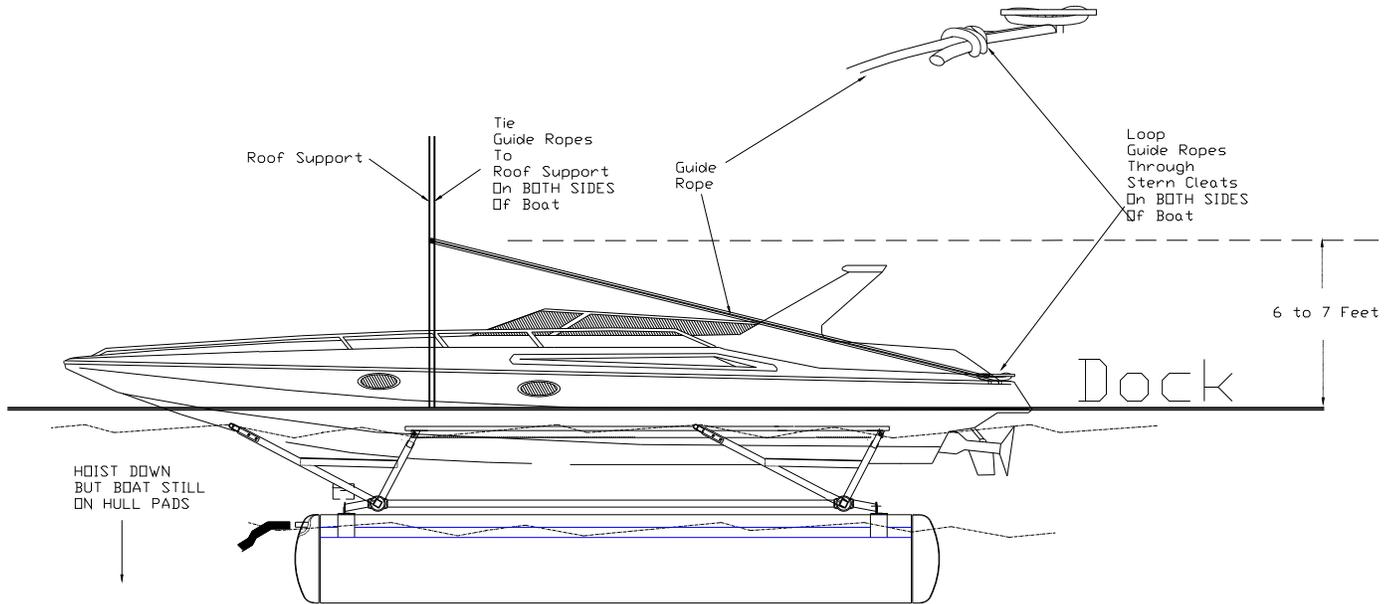
# Final Adjustments

## Lifting the Boat

Step	Procedure
1.1	Pull the boat over the hoist and align the boat's transom with the mark on the dock (Sec. 4 Step 1.2). <i>This will properly position the transom just above the end of the Hull Support Pads as the hoist rises.</i>
1.2	Hold the boat in position at the transom mark and center it side to side over the hoist.
1.3	<b>Continue holding the boat in position</b> , rotate the Control Unit Valve(s) to the Lift/Launch position and turn the Power Switch to the ON position and continue holding boat in position until hoist makes contact with boat. <i>Note: It may be necessary to reset the GFCI switch to activate the Switch.</i>
1.4	Allow hoist to lift boat and observe the lifting operation - <ul style="list-style-type: none"><li>• STOP LIFTING if boat is off center side-to-side or fore-to-aft. Lower hoist and reposition boat.</li><li>• STOP LIFTING if Dock Bracket movement is observed. Lower hoist and secure Dock Brackets.</li><li>• STOP LIFTING if hoist is not rising level. Lower hoist and reposition boat.</li></ul>
1.5	<b>STOP LIFTING</b> as soon as the frame is out of the water, but the hoist is not fully raised. Observe the distance from the waterline to each corner of the hoist - <b>each corner should be an equal distance (within 3 inches) above the waterline.</b> <ul style="list-style-type: none"><li>• If the hoist is out of level in excess of 3 inches front to rear, or the dock fingers appear to be loaded excessively, lower hoist and reposition boat toward the high end of the hoist.</li><li>• If the hoist is out of level in excess of 3 inches side to side the boat may be loaded off center or the Torsion Bar Clamps are not tight.</li></ul>
1.6	Continue lifting the boat until air bubbles appear from all tanks. Turn the Power Switch to OFF and rotate Control Unit Valve(s) to the Dry Dock position. The hoist and boat should now be fully lifted.
1.7	<b>INSPECT HOIST AND BOAT:-</b> <ul style="list-style-type: none"><li>• Check Hull Support Pad locations for proper fit to boat hull - the boat should be centered side to side with the Pads contacting the hull between the chines and the rear of the Pads should extend to include the engine compartment. <b>Note: it is acceptable for the Hull Pads to cross the chines at the bow, but not acceptable from mid-ship to stern.</b></li><li>• Check Hull Pad Assembly for proper height and fit to hull.</li><li>• Check Dock Brackets for secure hold.</li><li>• Check all components for correct operation.</li></ul>

**Guide Ropes**

Step	Procedure
2.1	<b>With hoist, Hull Support Pads and boat correct, lower hoist until boat is almost free floating and place Control Unit Valve(s) in Dry Dock position.</b>
2.2	Tie a small loop (about 6 inches in diameter) in one end of each Guide Rope and place the loops over the REAR cleats of the boat.
2.3	Tie the Ropes (tight, no slack) to a roof support post forward of the front Dock Brackets and 6 to 7 feet <i>above</i> the deck of the dock. NOTE: If no overhead structure is available, the forward end of the Guide Ropes may be tied to (only) the FRONT End Channel of the hoist. <b>DO NOT attach Ropes to any other structure or component of the hoist.</b>



**Final Inspection**

Step	Procedure
3.1	Operate the hoist again - <b>launch then lift</b> - checking for proper positioning of the boat and Hull Support Pads, and for proper operation of the lift.

**Wrapping Up**

- ◆ Secure a bow line to the boat and to the boat dock.
- ◆ Confirm that the Operating Instructions are in the Control Unit.
- ◆ Unplug the power cord and stow it in a secure position.
- ◆ Complete the Warranty information and apply the adhesive Serial Number Tag to the Top Plate of the Control Unit.
- ◆ Close and secure the Control Unit Lid.
- ◆ Whenever possible, instruct the boat owner in the proper operating procedures of the hoist.

# Trouble Shooting

<b>CONDITION:</b>	Hoist will not completely lift boat from water or stern remains low.
<b>CAUSE:</b>	A Water or equipment in boat creating additional weight. B Boat weight exceeds lifting capacity of hoist.
<b>CORRECTION:</b>	A Remove water or equipment. B Install correct size hoist to accommodate the boat's true weight.
<b>CONDITION:</b>	Hoist tips to side when lifting or launching.
<b>CAUSE:</b>	A Restricted air flow to one of the lifting tanks. B Hoses not of equal length. C Hoist is not square, frame is twisted. D Catch Chains not of equal length.
<b>CORRECTION:</b>	A Remove kinks or water-lock from hoses. B Correct hose length. C Loosen Tank Bands, Torsion Bar Clamps level hoist. D Adjust length of Catch Chains.
<b>CONDITION:</b>	Hoist leans to one side.
<b>CAUSE:</b>	A Torsion Bar not properly adjusted. B Pivot Bolts not equal height above waterline.
<b>CORRECTION:</b>	A Loosen Torsion Bar Clamps , level hoist. B Correct height of Pivot Bolts.
<b>CONDITION:</b>	Hoist leaks down on one side.
<b>CAUSE:</b>	A Leak in valve, tank, or hose.
<b>CORRECTION:</b>	A Locate leak and repair.

**CONDITION:** Control Unit Blower not working.

**CAUSE:**  
A GFCI circuit open.  
B Switch or Blower Motor malfunctioning.  
C Power service to dock not on.

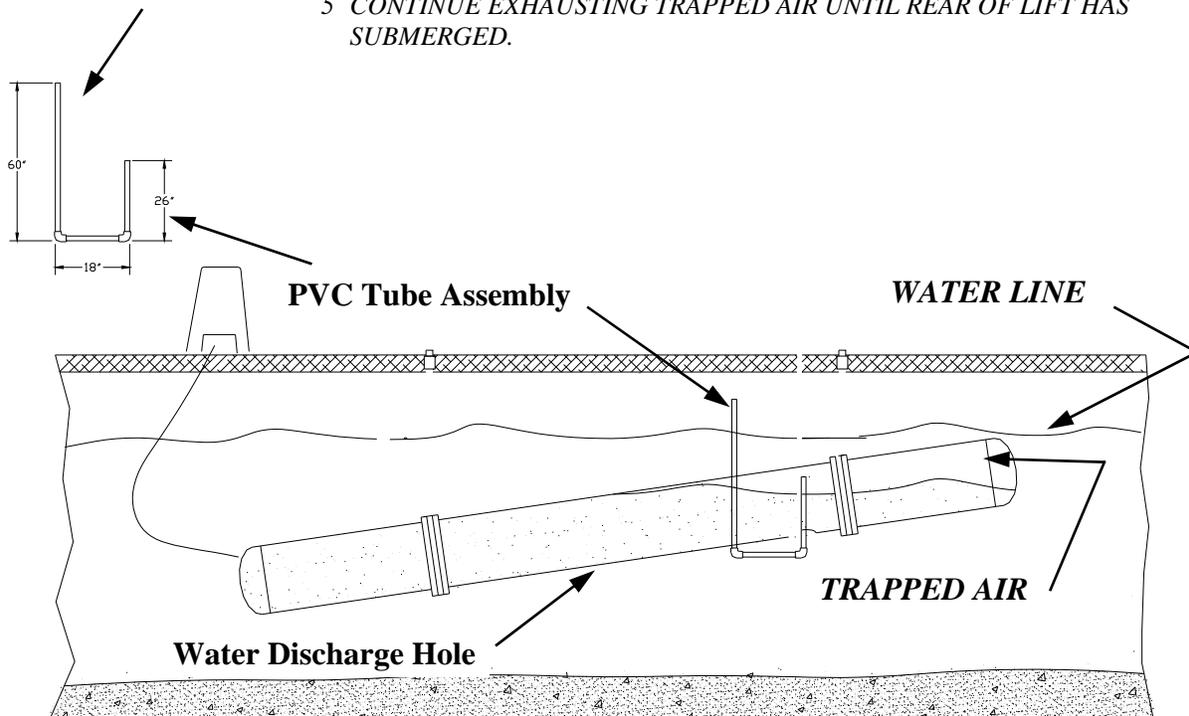
**CORRECTION:**  
A Reset GFCI switch.  
B Replace Switch or Blower Motor.  
C Turn on service to dock.

**CONDITION:** **Air trapped in tanks.** Front of hoist below water, rear of hoist above water.

**TO MANUALLY EXHAUST AIR FROM TANKS:**

- 1 INSERT PVC TUBE ASSEMBLY INTO TANK AT WATER DISCHARGE HOLE.
- 2 BLOW INTO PVC TUBE ASSEMBLY TO PURGE WATER IN TUBE.
- 3 EXHAUST TRAPPED AIR IN TANK THROUGH PVC TUBE ASSEMBLY.
- 4 MAINTAIN SIDE TO SIDE STABILITY BY ALTERNATING FROM ONE TANK TO OTHER.
- 5 CONTINUE EXHAUSTING TRAPPED AIR UNTIL REAR OF LIFT HAS SUBMERGED.

**Construct a PVC Tube Assembly as shown**



44-66-88 UltraLift			4400	4400 BI	4400 EP	4400 VS	6600 2T	6600 2T BI	6600 2T EP	6600 2T VS	6600 3T	6600 3T BI	6600 3T EP	6600 3T VS	8800	8800 BI	8800 EP	8800 VS
Ref. No.	Pt. No.	Description																
1	5015500	TANK - ULTRA 4400 - YSN	2	2	2	2					3	3	3	3				
1	5015510	TANK - ULTRA 6600 - YSN					2	2	2	2								
1	5015520	TANK - ULTRA 8800 - YSN													2	2	2	2
2	4210070	TANK BRKT SINGLE-PIECE UL2	4	4	4	4	4	4	4	4	6	6	6	6	4	4	4	4
3	4220500	TUBE BRACKET 44/66-UL2 GATOR	4	4	4	4	4	4	4	4	6	6	6	6				
4	4220501	TUBE BRACKET 88 - UL2 GATOR													4	4	4	4
5	4211200	END CHANNEL X' X X" (see table A)	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
6	3056000	KEEL SPANNER 3" X 37-1/2"	SEE NOTE 1				SEE NOTE 1				SEE NOTE 1				SEE NOTE 2			
7	4520501	SIDE STIFFENER - 123 1/4	2	2	2	2	2	2	2	2	2	2	2	2				
7	4520502	SIDE STIFFENER - 145 1/2													2	2	2	2
8	4055600	ARM LH	2		2	2	2		2	2	2		2	2	2		2	2
9	4055500	ARM RH	2		2	2	2		2	2	2	2	2	2	2	2	2	2
10	2916730	SQUARE HOLE BUSHING	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4
11	3050720	TORSION BAR (see table B)	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
12	3050000	TORQUE MANAGER	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
13	5057401	PITMAN	2	2		2	2		2		2	2		2				
13	5057402	PITMAN (137 1/2")													2	2		2
14	4210001	UL2 SIDE BRACKET - PLASTIC	8	8	8	8	8	8	8	8	12	12	12	12	8	8	8	8
15	4031150	HULL SUPT COL - UNIV. RH/LH	4	4	4		4	4	4		4	4	4		4	4	4	
16	5025600	HULL SUPPORT PAD 14 FT.	2	2	2		2	2	2		2	2	2		2	2	2	
17	3031700	HULL SUPPORT BRACE	2	2	2		2	2	2		2	2	2		2	2	2	
21	5049000	DOCK BRACKET HD COMPLETE	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4
27	5203500	HYDROGUARD - BLUE	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4	4
29	5072650	HOSE ASSY - 1 1/4"	1		1	1	2		2	1	1	1	1	1	1		1	1
x	3072511	10' 1 1/4" HOSE		1				1			1	1	1	1		1		
30	4220000	CNTRL UNIT 1V/1M - GEN 2	1		1	1	1		1	1	1		1	1	1		1	1
30	5808099	CNTRL UNIT 2V/1M - PLASTIC MAN.		1				1				1				1		
x	6988000	KIT BOX - 8800 UL2													1	1	1	1
	6966300	KIT BOX - 6600 3T UL2									1	1	1	1				
x	6966000	KIT BOX - 4400/6600 - 2T UL2	1	1	1	1	1	1	1	1								
x	6907001	KIT BAG VS PONTOON PADS				2							2					2
	6917000	DOCK BRKT BAG	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
<b>EP - PITMAN TANK SIDE (Replaces Pt. No. 5057400)</b>																		
x	5057403	PITMAN-REAMED ONLY			2				2				2					
x	5057404	PITMAN-REAMED ONLY (137 1/2")															2	
<b>VS - PONTOON PAD (Replaces Ref. No. 15-16-17)</b>																		
16	5025600	HULL SUPPORT PAD 14 FT.				4				4				4				4
20	4032100	PONTOON PAD BRACKET				4				4				4				4
<b>BI - BACK IN (Replaces Ref. No. 8 - 9)</b>																		
31	4055800	ARM LH 6'		2				2				2				2		
32	4055700	ARM RH 6'		2				2				2				2		

Table A			4400						66002T						66003T					8800					
			Slip Width						Slip Width						Slip Width					Slip Width					
Ref. No.	Pt. No.	Description	8	10	12	14	16	18	8	10	12	14	16	18	10	12	14	16	18	8	10	12	14	16	18
5	4210900	END CHANNEL 4" X 3'-11"			2						2					2						2			
5	4211000	END CHANNEL 4" X 5'-11"	2			2	2		2			2	2				2	2		2			2	2	
5	4211200	END CHANNEL 4" X 7'-11"		2						2					2						2				
5	4211300	END CHANNEL 4" X 9'-11"			2						2					2						2			
5	4211400	END CHANNEL 4" X 11'-11"				2	2					2	2				2	2					2	2	
5B	3500340	END CHANNEL 5" X 11' 8"						2						2					2						2
5B	3500320	END CHANNEL 5" X 7' 2"						2						2					2						2
5B	3500330	END CHANNEL 5" X 3' 2"						4						4					4						4
6	3056000	KEEL SPANNER 3" X 37-1/2"						4					4						4						
12	3050000	TORQUE MANAGER	8	8	8	8	8		8	8	8	8	8		8	8	8	8		8	8	8	8		
12B	3050050	TORQUE MANAGER - EXT.						8						8					8					8	8

Table B			4400						66002T						66003T					8800					
			Slip Width						Slip Width						Slip Width					Slip Width					
Ref. No.	Pt. No.	Description	8	10	12	14	16	18	8	10	12	14	16	18	10	12	14	16	18	8	10	12	14	16	18
11	3050780	TORSION BAR 5'-11"	2						2											2					
11	3050730	TORSION BAR 7'-11"		2	2					2	2				2	2					2	2			
11	3050720	TORSION BAR 10'				2						2					2						2		
11	3050740	TORSION BAR 12'					2						2					2							
11B	3065090	TORSION BAR EXT - 13' 2"						2						2					2						2
11B	3065070	TORSION BAR EXT - 11' 2"																							2

Note 1 (44/66)			Slip Width					
			9	11	13	15	16	17
6	3056000	KEEL SPANNER 3" X 37-1/2"	4	4	4	4	4	4

KEEL SPANNERS ARE USED ON INTERMEDIATE SLIP WIDTHS AND ON ANY SLIP OVER 14'. ANY SLIP 18' OR OVER GOES TO 5" CHANNEL AND EXT. TORSION BARS

Note 2 (88)			Slip Width					
			9	11	13	15	16	17
6	3056000	KEEL SPANNER 3" X 37-1/2"	4	4	4	4	4	X

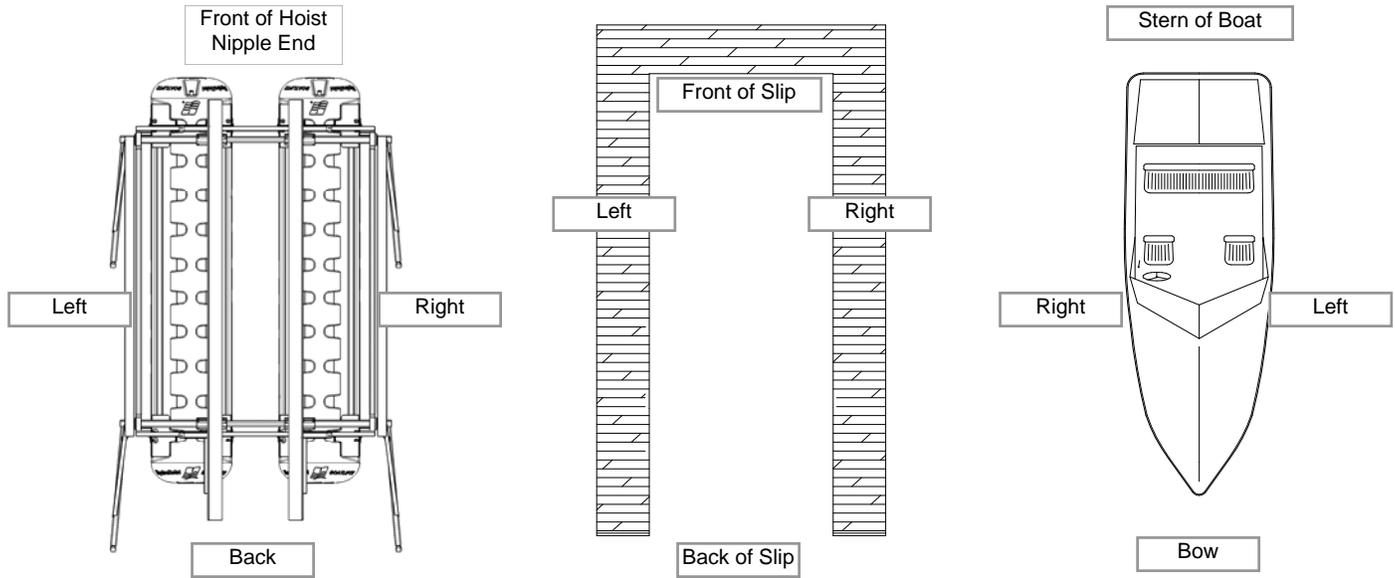
KEEL SPANNERS ARE USED ON INTERMEDIATE SLIP WIDTHS. ANY SLIP OVER 16' GOES TO 5" CHANNEL AND EXT. TORSION BARS

# STERN LOADING

## Symbols & Conventions

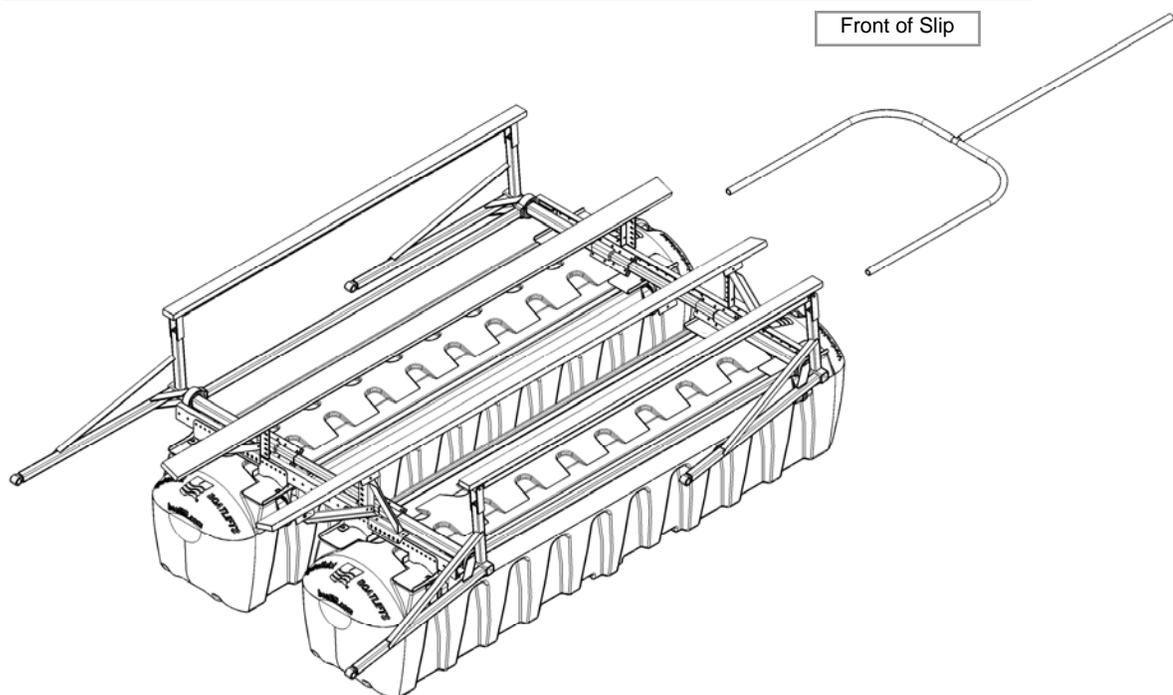
To avoid confusion in direction, all references for Left & Right / Bow & Stern / Front & Back are explained in the diagram below:

All numbers in brackets [ ] refer to the parts shown in SEC. 3, PG. 2, FIG A.

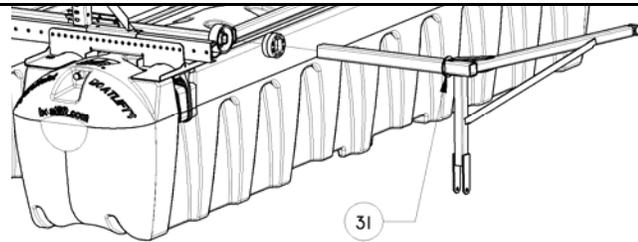
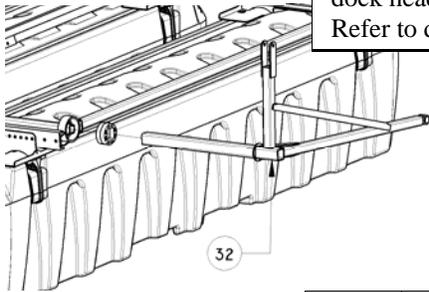


## Procedure

In STERN LOADING installations, the Frame is assembled 180 degrees OPPOSITE of Bow First installations, so that the Hoses and Control Unit are to the FRONT of the slip. Refer to figure below.



### Stabilizer Arm Assembly

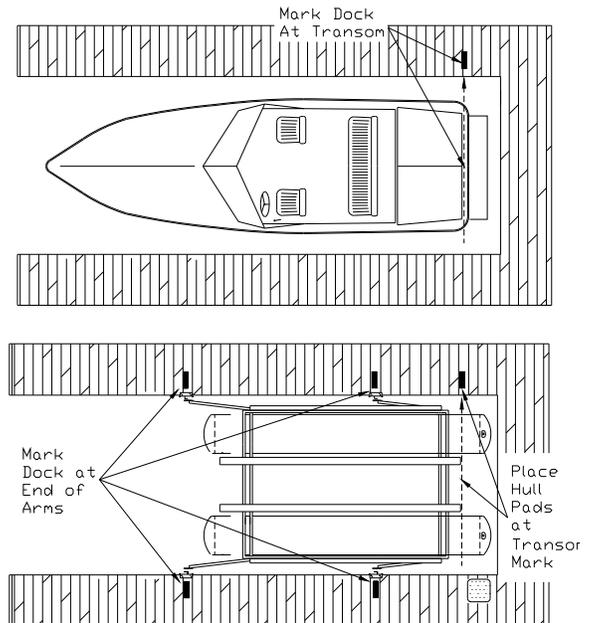
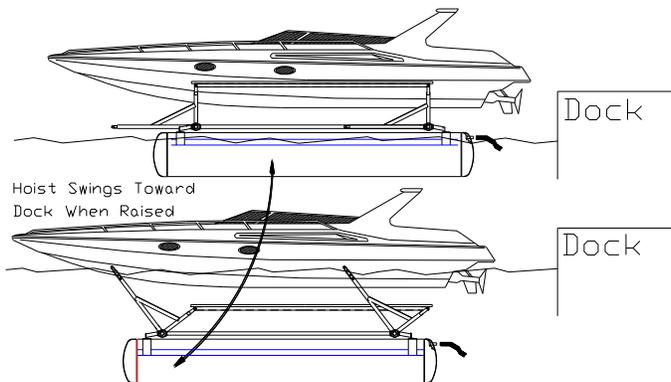


**Procedure**

In STERN LOADING installations, the Stabilizer Arms are assembled with the Pivot Ends to the BACK of the hoist and slip. This allows the stern of the boat to position nearest the dock header for passenger access.  
 Refer to drawing below for Stabilizer Arm assembly.

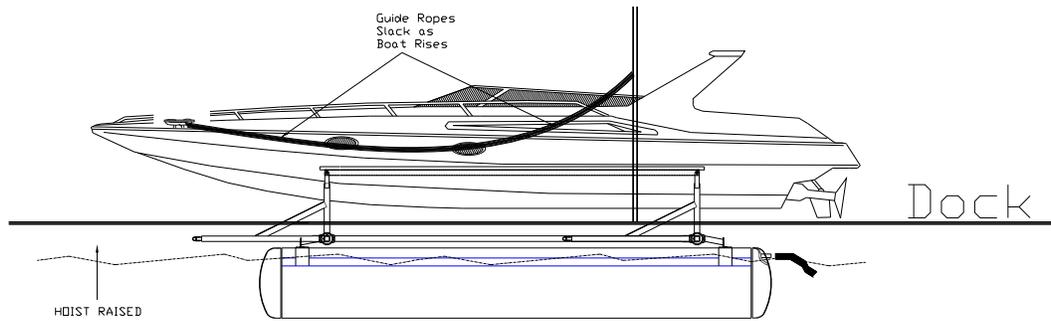
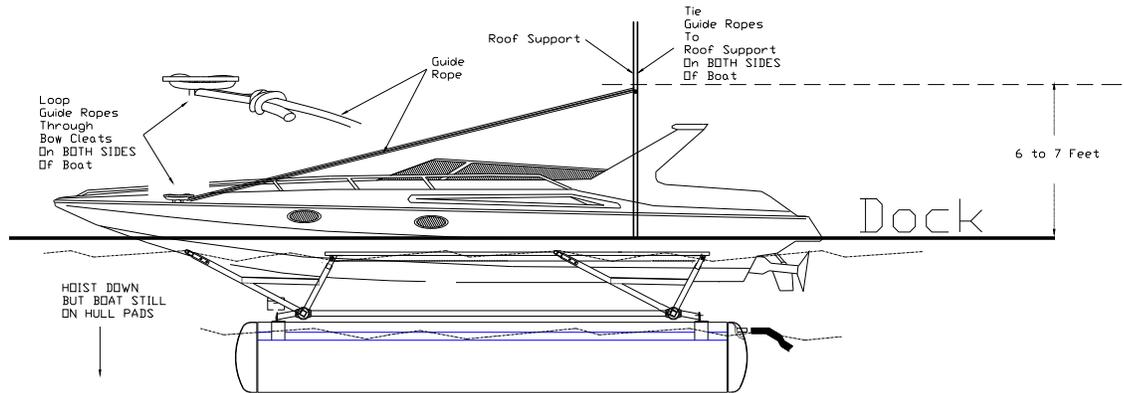
### Selecting Position for Boat & Hoist (STERN FIRST LOADING)

Step	Procedure
1.1	<b>STERN FIRST LOADING ONLY -</b> Pull the <i>boat</i> into the boat stall so that the STERN can be easily reached from the front of the slip, allowing a minimum of 12"-18" inches of space at the dock level between the front of the slip (dock header) and the boat or out-drives. <b>IMPORTANT -</b> The space allowed between boat and dock is needed for: 1. Any repositioning of the boat for proper balance on the hoist. 2. Horizontal travel of the hoist and boat as the hoist is raised. See diagram below.
1.2	With the boat in the desired location, place a mark on the dock where the boat's transom is positioned. <b>Note:</b> Do not include extensions to the hull such as swim platforms; the transom mark should reflect the location of the <b>end of the bottom of the hull.</b>
1.3	Remove the boat and pull the <b>hoist</b> into the slip.
1.4	Position the hoist inside the slip and align the Hull Support Pads with the <b>transom mark</b> on the dock. <b>IMPORTANT -</b> Ensure there is enough space between the Tanks and the front of the slip (dock header) to allow for Hoses and clearance of any obstacles (underwater braces etc.) to the travel of the hoist as it is operated; if necessary, move the hoist toward the back of the slip to provide this distance.
1.5	With the hoist held stationary at the correct position, place <b>marks</b> on the dock at the location of the <b>Stabilizer Arm attachment points.</b>



**Guide Ropes**

Step	Procedure
2.1	<b>With hoist, Hull Support Pads and boat correct,</b> lower hoist until boat is almost free floating and place Control Unit Valve in Dry Dock position.
2.2	Tie a small loop (about 6 inches in diameter) in one end of each Guide Rope and place the loops over the BOW cleats of the boat.
2.3	Tie the Ropes (tight, no slack) to a roof support post and 6 to 7 feet <i>above</i> the deck of the dock.  NOTE: If no overhead structure is available, the forward end of the Guide Ropes may be tied to (only) the most distant End Channel of the hoist. <b>DO NOT attach Ropes to any other structure or component of the hoist.</b>

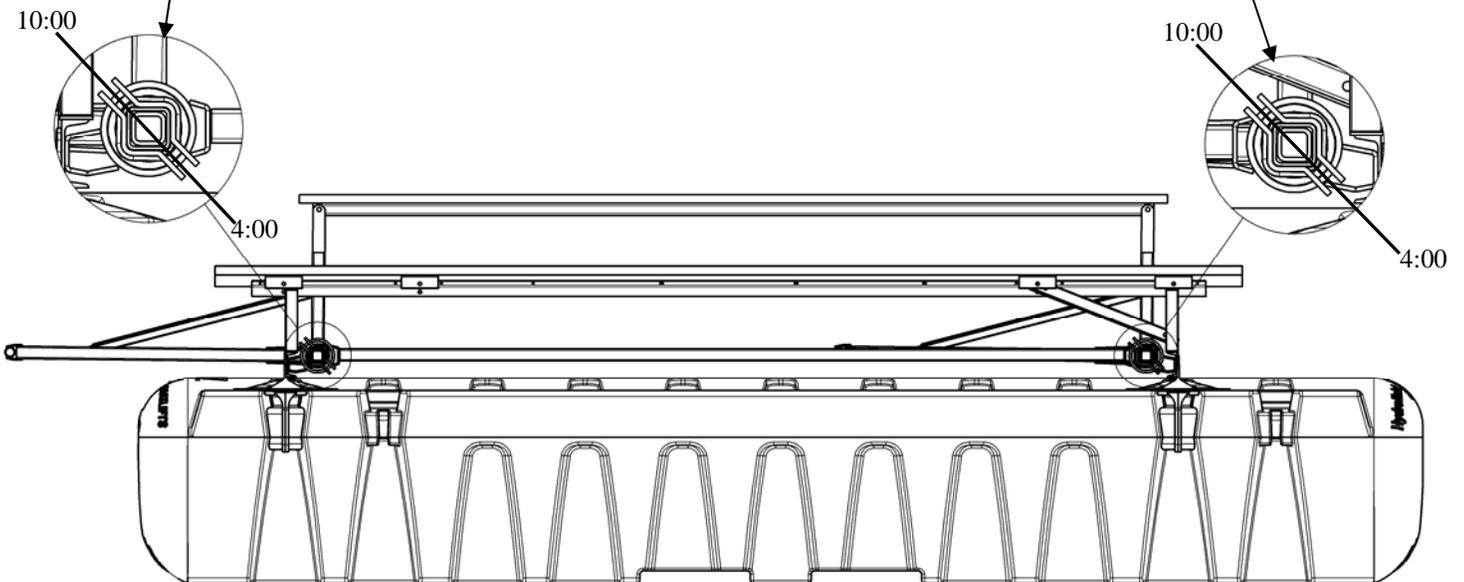


# EXTERNAL TORSION BARS

## Procedure

UL2 44/66/88 STERN LOADING applications are equipped with external torsion bars. To achieve proper use of hoist, the torque managers(12B) must be positioned as shown below.

**NOTE CLOCKING ANGLE\***

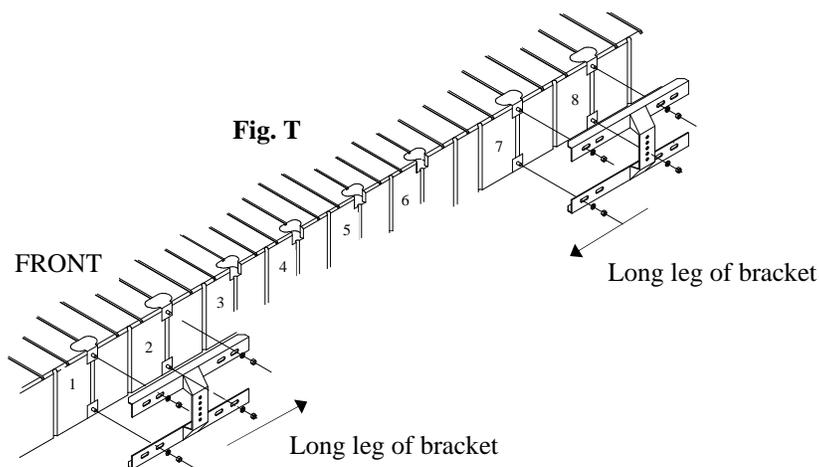
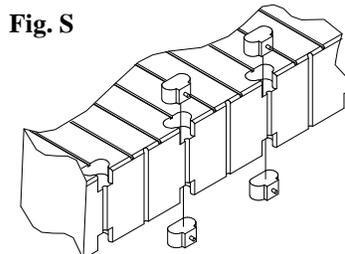
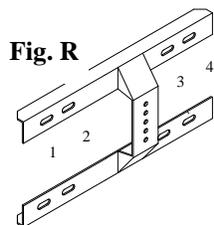


# INSTALLATION INTO AN EZ DOCK

**EZ Dock Installations** The HydroHoist UL2 model can easily be installed into EZ Docks Modular Dock System. Using 4 x Dock Bracket - EZ DOCK (Part # 4040600). The lift should be assembled as described in Sections 1 thru 3. (Fig R)

## Selecting Position for Boat & Hoist (BOW FIRST LOADING)

Step	Procedure
1.1	<b>BOW FIRST LOADING ONLY</b> Pull the <b>boat</b> into the boat stall so that the bow can be easily reached from the front of the slip, and allow at least 12 inches of space at the dock level between the dock and the boat in the event the boat may need to be later moved in final positioning.
1.2	With the boat in the desired location, place a mark on the dock where the boat's transom is positioned. <b>Note: Do not include extensions to the hull such as swim platforms; the transom mark should reflect the location of the the end of the bottom of the hull.</b>
1.3	Remove the boat and pull the <b>hoist</b> into the berth.
1.4	Position the hoist along side the dock and align the <b>rear end</b> of the Hull Support Pads with the <b>transom mark</b> on the dock.
1.5	With the hoist held stationary at this position, place <b>marks</b> on the dock at the location of the <b>Stabilizer Arm attachment points</b> .



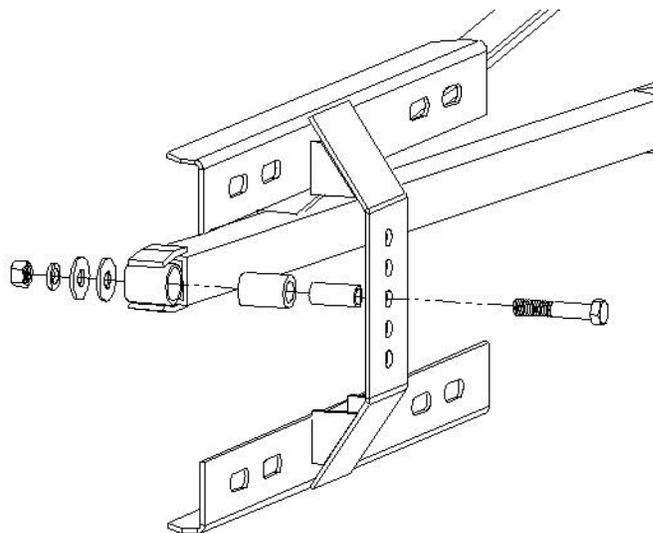
## Dock Bracket Attachment

Step	Procedure
2.1 <i>Fig S</i>	The EZ-Dock Dock Bracket is an asymmetrical part and can be attached to the dock in two different ways. Four EZ Dock couplers are required per dock bracket for attachment to the dock section.
2.2 <i>Fig R&amp;T</i>	Take one dock bracket to one of the front marks that show the stabilizer arm attachment points. Orient the dock bracket so that the longer horizontal legs of the bracket are facing the rear of the dock. Using holes 1 & 3 for the fixing to the coupler attach the bracket to the dock, using 4 x 15/16" lock washers and 4 x 15/16" nuts. Try to get the vertical face of the bracket as close to the mark on the dock as possible.
2.3 <i>Fig T</i>	EZ Dock Couplers should then be used in the 5th and 6th coupler seats from the bracket, leaving 4 empty coupler seats. An EZ-dock dock bracket should be attached to these couplers using holes 2 & 4, using 4 x 15/16" lock washers and 4 x 15/16" nuts. <b>REPEAT STEPS 2.1 THRU 2.3 ON OPPOSITE SIDE OF DOCK</b>

**Lift Attachment**  
*Fig. U*

Step	Procedure
3.1	Float hoist into position with the arms lined up with the Dock Brackets.
3.2	Loosen <i>front</i> "come-a-long" <u>only enough</u> to allow the <i>front</i> Stabilizer Arms [8-9] to slide between the vertical face of the Dock Bracket and the EZ-Dock.
3.3	<b>SELECT PIVOT BOLT HEIGHT:</b> The optimum Pivot Bolt location would be the center hole on the vertical face as shown in <i>Fig U</i> .
3.4	<b>FRONT ARMS ONLY -</b> Insert Urethane & Stainless Steel Pivot Bushings into the Pivot End of <b>one front</b> Stabilizer Arm [8-9]. Attach Stabilizer Arm to vertical face of Dock Bracket - <i>it may be necessary to push down or lift up on the Arm to access the selected pivot location..</i> Fasteners per Arm: (1 ea) Grade 8 - 5/8" x 3-1/2 bolt, flat washer, lock washer, & lock nut. <b>TIGHTEN AS TIGHT AS POSSIBLE (ABOUT 83 FT-LBS).</b>
3.5	<b>MEASURE THE DISTANCE FROM THE PIVOT BOLT TO THE WATER -</b> THIS DISTANCE WILL BE REPEATED FOR THE OTHER THREE ARMS - <b>ALL PIVOT BOLTS MUST BE AN EQUAL DISTANCE ABOVE THE WATER.</b>
3.6	Repeat Step 3.4 with opposite <i>front</i> Stabilizer Arm [8-9]. ( <b>Do Not</b> loosen or remove come-a-longs at this time). <b>TIGHTEN AS TIGHT AS POSSIBLE (ABOUT 83 FT-LBS).</b>
3.7	<b>REAR ARMS ONLY -</b> Insure hoist is square in the slip by measuring the distance between the right and left Stabilizer Arms [8-9] and the vertical faces of their Dock Brackets. If the distances <u>are not equal</u> , correct by moving one of the <b>front</b> Dock Brackets forward or backward in slots until the hoist is square in the slip.
3.8	Tighten <i>rear</i> "come-a-long" <u>only enough</u> to allow the <i>rear</i> Stabilizer Arms [8-9] to touch the vertical faces of the Dock Brackets. Attach Arms [8-9] to vertical faces as in Step 3.4. <b>TIGHTEN AS TIGHT AS POSSIBLE (ABOUT 83FT-LBS).</b> ( <b>Do Not</b> loosen or remove come-a-longs at this time). <b>NOTE-</b> <i>It may be necessary to stand on the rear of the hoist with the Control Unit Valve open (Launch) until hoist lowers enough to connect the rear Arms at the selected pivot locations....CAUTION - Maintain at least 4" of tank above the water, and be sure to close the Valve when position is achieved.</i>

**Fig.U**



## Catch Chains

Fig. V & W

Step	Procedure
4.1	Remove the 3/8" x 2-1/4" bolt, double nuts and double flatwashers from the chains previously looped around the Side Stiffeners and Arms. Make a small but loose loop of chain around (each) Side Stiffener [7] only. Fasteners per Chain: (1 ea) 3/8" x 2-1/4" bolts, double nuts, and double flatwashers.
4.2	Attach other end of Chain to vertical face at a point BELOW the Pivot Bolt. Fasteners per Chain: (1 ea) 3/8" x 2-1/4" bolts, double nuts, and double flatwashers. Tighten to 18 ft. lbs. torque. <b>IMPORTANT:</b> <ol style="list-style-type: none"><li>Chain length must be <b>equal length</b> on each side of hoist - unequal length may cause hoist to lift high and launch low on one side.</li><li>Length of Chain (attachment point) is determined by:<ul style="list-style-type: none"><li>The height of the attachment point above the water.</li><li>The draft of the boat.</li></ul></li><li>The Ideal length allows the hoist to lower just enough to allow the boat to easily pass over hoist when boat is loaded with crew and gear, and in rising and falling waves.</li><li>The Chains must never be loose when the hoist is in the fully down position - this indicates that the hoist is too low and the Stabilizer Arms are binding against the Pitmans possibly causing damage to parts.</li></ol>

Fig.V

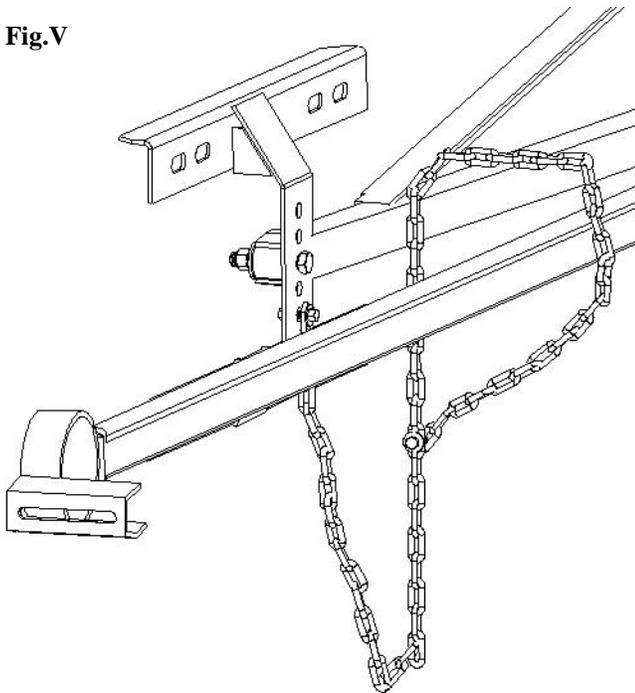
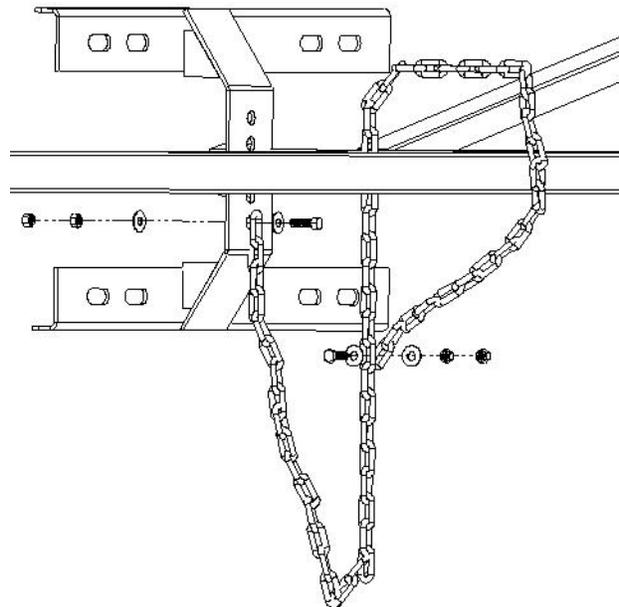
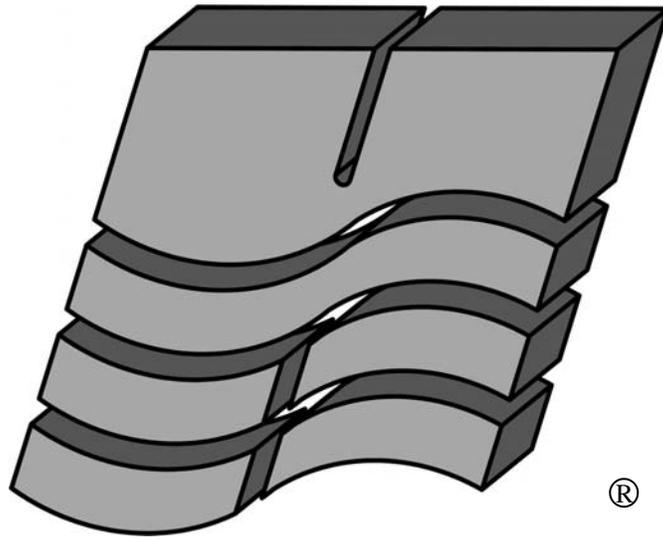


Fig.W





®

# *UltraLift UL2*

